

CH Illuminated Pushbutton Switch

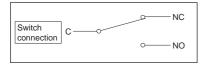
Only 16 mm, 20.1 mm depth behind panel with built-in resistor.

■ Depth behind panel: Only 16 mm (Square, Rectangle), 20.1 mm (Round)

■ LED Full-Face, Dula-Color, 2-Split-Face

■ Terminal: Soldering, PCB, Connector

■ Accessories: Guard cover, Socket, Matrix fitting frame





CHARACTERISTICS

Button Size		Squar	Square : □13.2 mm, □16 mm, Rectangle : 13.2×19.4 mm, Round : <i>φ</i> 19 mm				
Contact Material		Silver contact (Gold-Plated)	Cross-bar contact	Connector type Silver contact (Gold-Plated)	Connector type Cross-bar contact		
Rating (Resistive Load)		AC 125 V 3 A AC 250 V 3 A	AC 125 V 0.1 A DC 30 V 0.1 A	(SPDT) AC 100 V 1 A, DC 30 V 1 A (DPDT) AC 50 V 1 A, DC 30 V 1 A	(SPDT) AC 100 V 0.1 A, DC 30 V 0.1 A (DPDT) AC 50 V 0.1 A, DC 30 V 0.1 A		
Insulation Resista	ance		More than 10	00 MΩ at DC 500 V			
Dielectric Strength		AC 1500 V RMS betwe 50/60 Hz for 60 sec.	AC 600 V RMS between NC and NO terminal AC 1500 V RMS between terminals and ground 50/60 Hz for 60 sec. at normal ambient temperature and humidity		Connector (SPDT) : AC 600 V Connector (DPDT) : AC 500 V 50/60 Hz for 60 sec. at normal ambient temperature and humidity		
Contact Resistance		Less than 50 m Ω at DC 6 V 1 A	Less than 50 m Ω at DC 6 V 0.1 A	Less than 60 mΩ Switch contact Less than 50 mΩ DC6 V 1 A	Less than 60 mΩ Switch contact Less than 50 mΩ DC6 V 0.1 A		
Vibration Resista	nce	10 to 55 Hz, Amplitude 1.5 mm					
Mechanical Life	Momentary		More than 1,	000,000 operations			
Woonamoar End	Alternate	More than 200,000 operations					
Electrical Life (Re	esistive Load)	More than 30,000 operations at max. rated load					
Operating Force		4.41 N max.					
Total Travel		2.5 mm max.					
Weight		Square: 5 g, Rectangle: 6 g					
Ambient Operating Temperature		−15°C to +50°C (No Freeze)					
Ambient Operating Humidity			80%RH MA	X. (No Conensation)			
Ambient Storage	Temperature		−25°C to +65°	°C (No Freeze)			
Ambient Storage	Humidity		80%RH MA	X. (No Condensation)			

* Connector for Round type has no DPDT.

https://www.sunmulon.co.jp/english/products/switch_e/ch.html



◇Dimentions : page CH-4~5

♦ Internal connection arrangements : page CH-21~24

♦ LED specifications : page CH-26~28

◇Ordering code : page CH-8~19

♦ Accessories' dimensions : page CH-32~37

SPECIFICATIONS

		Square (□13.2)	Rectangle	Square (□16)	Round	
Housing	With Flange	0	0	×	0	
riousing	Without Flange	0	0	0	×	
	Full-Face	0	0	0	0	
Illumination	Dual-Color	0	0	0	0	
type	2-Split-Face	0	0	0	×	
	Non-illuination	0	0	\circ	0	
Contact	SPDT	0	0	\circ	0	
Contact	DPDT	0	0	0	0	
	Soldering	0	0	×	0	
Termnal	PCB	0	0	0	0	
	Connector	0	0	×	0	
RoHS (10 S	ubstances)	Conform to standards				

A : Applicable N/A : Not applicable **Connector for Round type has no DPDT.

CONTACT RATINGS

Silver contact (Gold-plated)

Voltage	Current (A) (Resistive load)
AC 125 V	3
250 V	3
DC 8 V	2
14 V	2
30 V	1
125 V	0.3

Cross bar contact

Rating	AC12	25 V	0.1 A (Resistive load)
Rating	DC 3	30 V	0.1 A (Resistive load)
Minimum applicable load	DC	5 V	1 mA (Resistive load)

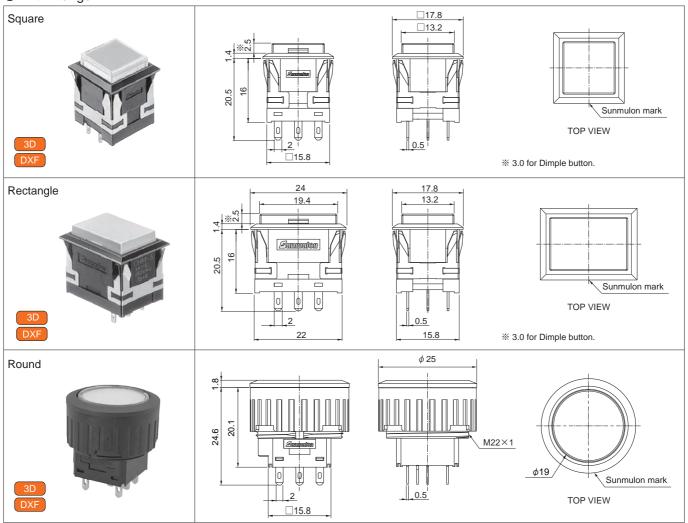
STRUCTURE Square(□13.2mm) • Rectangle Square(□16mm) Round Full-Face Full-Face Full-Face LIGHT 2-Split-Face 2-Split-Face **Dual-Color Dual-Color Dual-Color** CARTRIDGE **BUTTON** (Dimple) (Dimple) **FILTER** LED UNIT HOUSING (Without Flange) (Without Flange) (With Flange) (With Flange)

ILLUMINATION TYPE

Common for each button size.									
LED color symbol	70 Red 80 Green	90 Yellow 14 Super Blue 16 Super White 18 Super Green							
	※ Yellow (90) is actually "ORANGE Yellow" not Lemon Yellow.								
Full-Face	70 80	90 14 16 18							
Dual-Color	70·80 70·14 90·16	70·16 70·18 80·90 90·70 90·18 14·16 16·18 18·14							
2-Split-Face	70 70 80 80 80 70 80 90 90 14 16 14 14 16 18 16 18 70 ** Round has no 2-Split	70 70 70 70 90 14 16 18 80 90 90 90 90 70 80 90 90 14 14 14 18 70 90 14 16 70 90 14 16 18 18 18 18 90 14 16 18							

DIMENSIONS

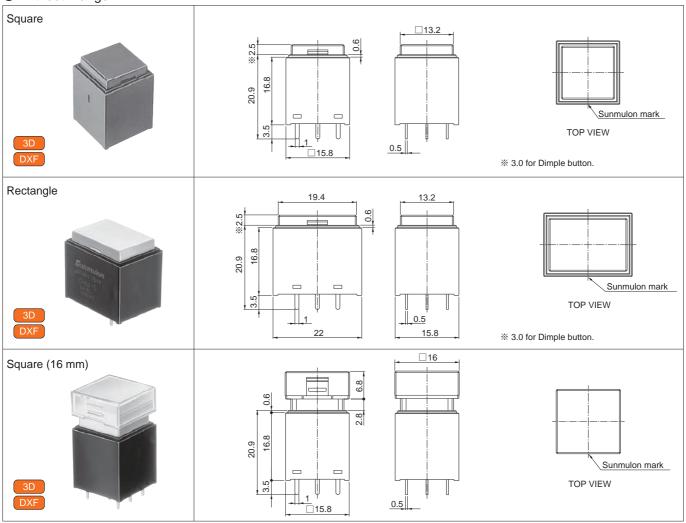
With Flange



3D · DXF data download site : https://www.sunmulon.co.jp/download/

DIMENSIONS

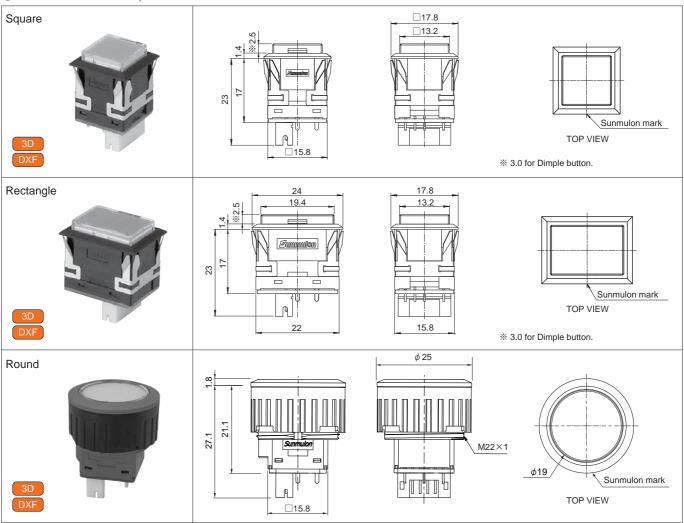
Without Flange



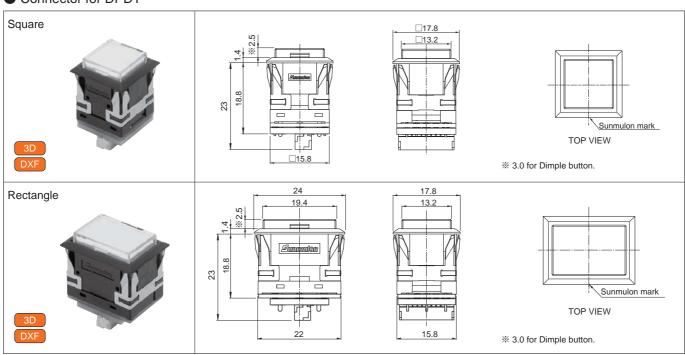
3D · DXF data download site : https://www.sunmulon.co.jp/download/

DIMENSIONS

Connector for SPDT, Indicator



Connector for DPDT



 ${\tt 3D \cdot DXF \ data \ download \ site \ : \ } {\small \textbf{https://www.sunmulon.co.jp/download/}}$

 $\mathsf{Tolerance} : \pm \ \mathsf{0.4mm}$

ACCESSORIES

Name	Appearance	Classification	Part no.		Precautions for use		
Barrier		Center barrier	Black	VH-0975-K			
	180	Center barrier	Gray	VH-0975-G	- Cannot be used with guard cover Cannot be used with matrix fitting frame.		
		Side barrier	Black	VH-0976-K	- Cannot be used with 16 mm, round button.		
		Side barrier	Gray	VH-0976-G			
		Center barrier	Black	CH-4284-K			
	TAV	for retrofittable guard cover	Gray	CH-4284-H	- Use as a set with the retrofittable guard cover Cannot be used with matrix fitting frame.		
3D		Side barrier	Black	CH-4285-K	- Cannot be used with 16 mm, round button.		
DXF		for retrofittable guard cover	Gray	CH-4285-H			
Guard cover		For use with barriers for square button	ı	CH-4282	- Use as a set with the barriers. - The cover to be opened 180° and returned by spring force.		
		For use with barriers for rectangle button	CH-4283		Cannot be used with matrix fitting frame. Cannot be used with Dimple button, 16 mm, round button.		
			Black	CH-2564-K			
		For square button	Gray	CH-2564-H	- Cannot be used with barriers. - The cover to be opened 180° and returned by spring force.		
3D		For rectangle button	Black	CH-2565-K	- Cannot be used with matrix fitting frame Cannot be used with Dimple button, 16 mm,		
DXF		For rectangle button	Gray	CH-2565-H	round button.		
Guard cover for without flange		For square button	Black	CH-2720-K	- Cannot be used with barriers.		
		For square button	Gray	CH-2720-H	- The cover to be opened 180° and returned by spring force.		
3D		For rectangle button	Black	CH-2721-K	- Cannot be used with matrix fitting frame. - Cannot be used with Dimple button, 16 mm, round button.		
DXF		For rectangle button	Gray	CH-2721-H	Tourid Bullott.		
Matrix fitting frame	6	For square button	Black	CH-2687-K□	45)		
		Tot square button	Gray	CH-2687-H□	= number of switch (1~15) for square, (1~10) for rectangle.		
	2	For rectangle button	Black	CH-2688-K□	- Can be used with socket Cannot be used with 16 mm, round button, guard cover and barriers.		
		To rectangle button	Gray	CH-2688-H□	3-2-3 55 5 and 54 miles		
Socket		Soldering terminal	Black	CH-2479-□	- For combination with housing, refer to page CH-34 Can be used for both square and rectangle.		
3D DXF	Mary 27	PCB terminal	Black	CH-2480-□	Cannot be mounted for without flange type. Use soldering terminal type for the swith housing.		

 ${\tt 3D \cdot DXF \ data \ download \ site \ : \ } {\small \textbf{https://www.sunmulon.co.jp/download/}}$

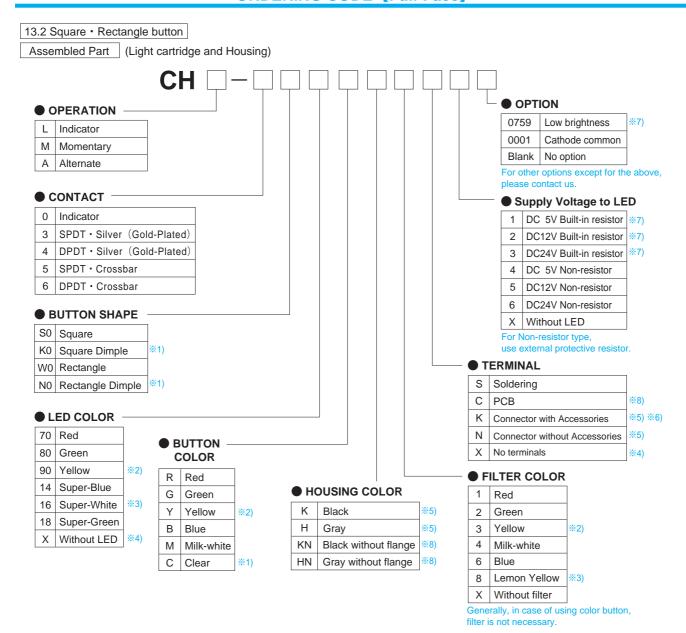
♦ Accessories' dimensions / Panel cutout : page CH-32~36

ACCESSORIES

Name	Appearance	Classification		Part no.	Precautions for use		
Relay board		For connector type	EH-5246		 Common wiring is possible by simply connecting. Up to eight switch wires can be integrated onto a single board. Connection harnesses are not available from us. 		
Connector	S S	For SPDT • Indicator	EH-3251		 - Housing and contact set for connector type. - Please specify whether or not to attach it 		
		For DPDT	EH-5180		by ordering code. - Round has no DPDT connector type.		
Wire harness		For SPDT • Indicator	100cm	EH-3250-1			
		For SPD1 * Indicator	200cm	EH-3250-2	- Harness for connector type.		
		For DPDT	100cm	EH-5177-1	- Connector for Round type has no DPDT.		
		POLDPD1	200cm	EH-5177-2			
Removing tool		For removal light cartridge	al light cartridge SJ-0001		- Be used to remove light cartridge of square and rectangle from housing.		
	.8.	For removal light cartridge	ridge SJ-0002-1		- Be used to remove light cartridge of round from housing.		
Tighitening tool		For tightening housing screw	CH-5538		CH-5538		- Be used to tightening housing screw.

 \Diamond Accessories' dimensions / Panel cutout : page CH-39 \sim 44

ORDERING CODE [Full-Face]

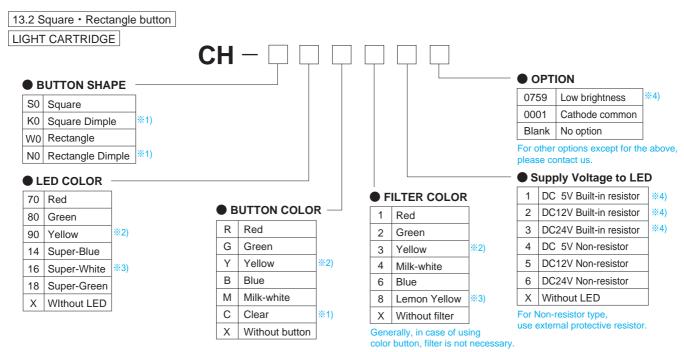


NOTES

- ※1) Dimple button type is only clear color. Therefore, button color should be C (Clear). The guard cover cannot be used for Dimple button.
- %2) The color of "Yellow" for LED (90) , button (Y) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- 3) When using Lemon Yellow filter (8), specify LED color Super-White (16).
- %4) No terminals can only be specified for Indicator (CHL-0) without LED (X).
- %5) For the connector, Housing without flange type cannot be selected.
- %6) For the connector, refer to Accessories page.
- %7) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- %8) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

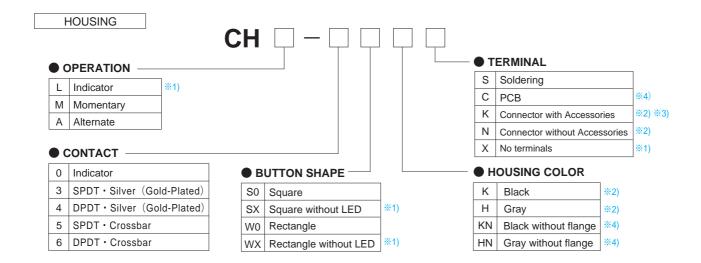
♦ Dimensions: page CH-4~6
♦ Accessories: page CH-7~8
♦ LED specifications: page CH-31
♦ Terminals / PCB hole cut-out: page CH-34~35
♦ Accessories' dimensions: page CH-39~44
♦ Panel layout / Panel cut dimensions: page CH-36~38

ORDERING CODE [Full-Face]



NOTES

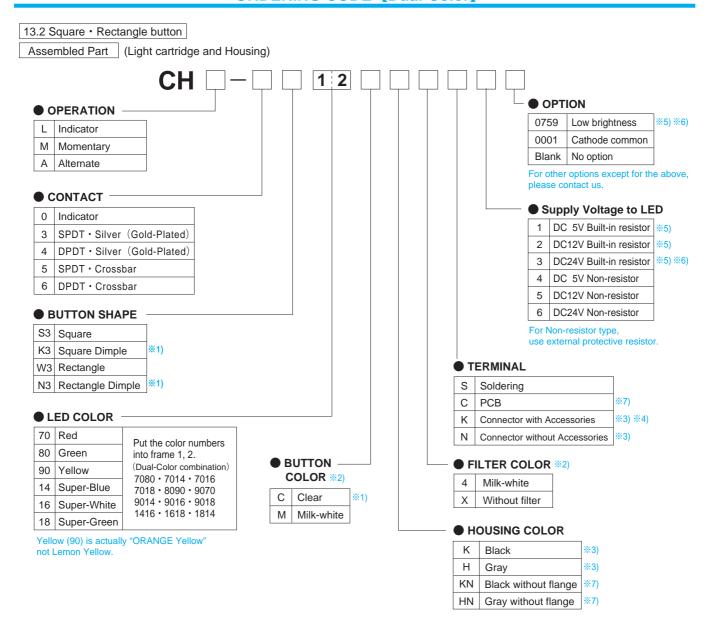
- ※1) Dimple button type is only clear color. Therefore, button color should be C (Clear). The guard cover cannot be used for Dimple button.
- %2) The color of "Yellow" for LED (90), button (Y) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- ※3) When using Lemon Yellow filter (8), specify LED color Super-White (16).
- *4) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).



NOTES

- %1) No terminals can only be specified for Indicator (CHL-0) without LED (SX).
- ※2) For the connector, Housing without flange type cannot be selected.
- ※3) For the connector, refer to Accessories page.
- %4) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

ORDERING CODE [Dual-Color]



NOTES

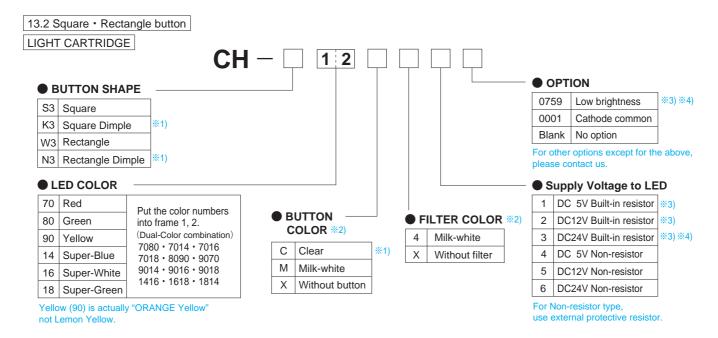
- ※1) Dimple button type is only clear color. Therefore, button color should be C (Clear). The guard cover cannot be used for Dimple button.
- %2) Button should be C (Clear) with Milk-white filter or M (Milk-white) without filter.
- $\frak{\%}3)$ For the connector, Housing without flange type cannot be selected.
- ※4) For tge connector, refer to Accessories page.
- %5) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- ※6) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resisor.
- $\frak{\%7}$ PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

 ♦ Dimensions: page CH-4~6
 ♦ Accessories: page CH-7~8
 ♦ Internal connection arrangements: page CH-27

 ♦ LED specifications: page CH-32
 ♦ Terminals / PCB hole cut-out: page CH-34~35
 ♦ Panel layout / Panel cut dimensions: page CH-36~38

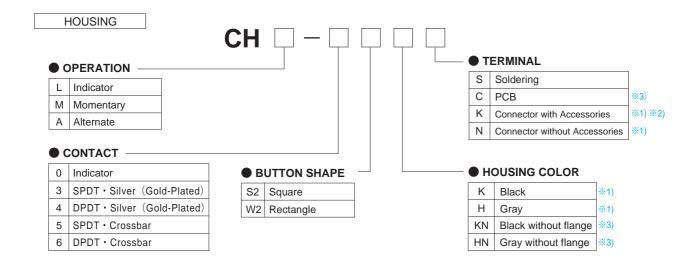
 ♦ Accessories' dimensions: page CH-39~44

ORDERING CODE [Dual-Color]



NOTES

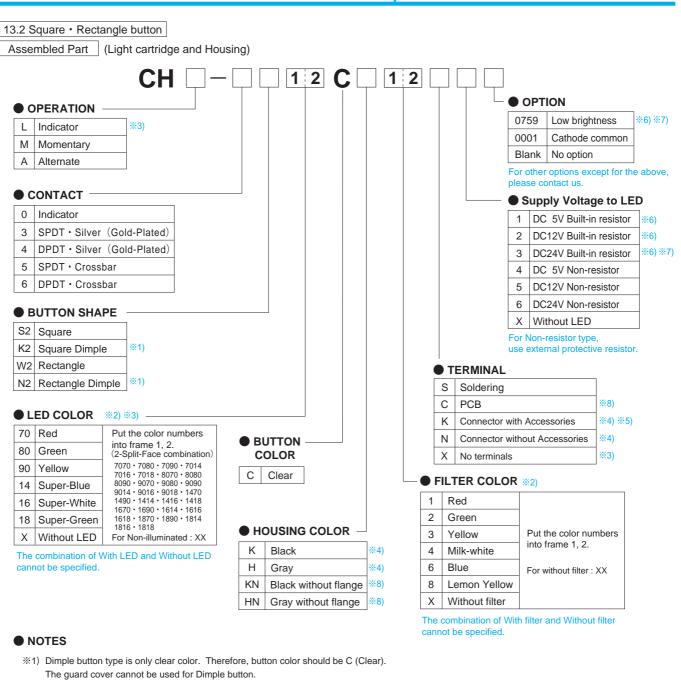
- ※1) Dimple button type is only clear color. Therefore, button color should be C (Clear). The guard cover cannot be used for Dimple button.
- %2) Button should be C (Clear) with Milk-white filter or M (milk-white) without filter.
- 3 For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (built-in resistor type).
- ※4) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resistor.



NOTES

- ※1) For the connector, Housing without flange type cannot be selected.
- ※2) For the connector, refer to Accessories page.
- 3) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

ORDERING CODE [2-Split-Face]



 $\ensuremath{\%2}$) How to specify the color of LED and filter

Select the color symbols listed in the ordering code, and put them into the frame 1 and 2, referring to the figure below.

The numbers in the figure match the location specified in the ordering code.

The color of "Yellow" for LED (90) and filter (3) is actually "Orange Yellow" not Lemon Yellow.

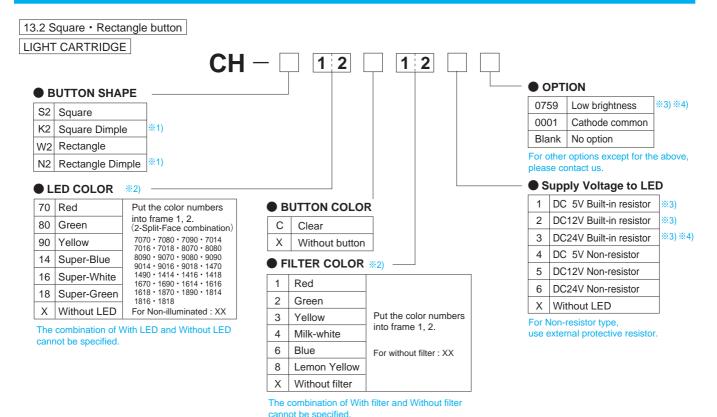
When using Lemon Yellow filter (8), specify LED color Super-White (16).



- *3) Can only be specified for Indicator (CHL-0) without LED (XX).
- *4) For the connector, Housing without flange type cannot be selected.
- %5) For tge connector, refer to Accessories page.
- %6) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- ※7) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resisor.
- %8) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

♦Accessories : page CH-7~8	♦ Internal connection arrangements : page CH-29 ~ 30
	◇Panel layout / Panel cut dimensions: page CH-36~38
H-39~44	

ORDERING CODE [2-Split-Face]



1

Sunmulon mark

2

Sunmulon mark

NOTES

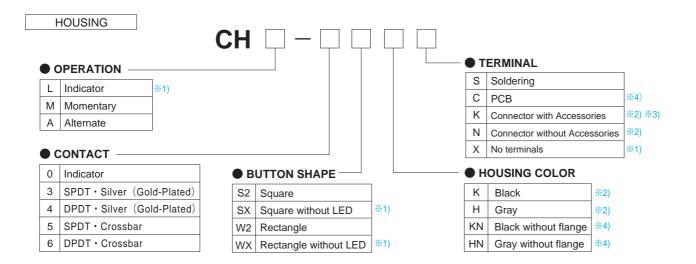
- ※1) Dimple button type is only clear color. Therefore, button color should be C (Clear). The quard cover cannot be used for Dimple button.
- **2) How to specify the color of LED and filter Select the color symbols listed in the ordering code, and put them into the frame 1 and 2, referring to the figure on the right.

The numbers in the figure match the location specified in the ordering code.

The color of "Yellow" for LED (90) and filter (3) is actually "Orange Yellow" not Lemon Yellow.

When using Lemon Yellow filter (8), specify LED color Super-White (16).

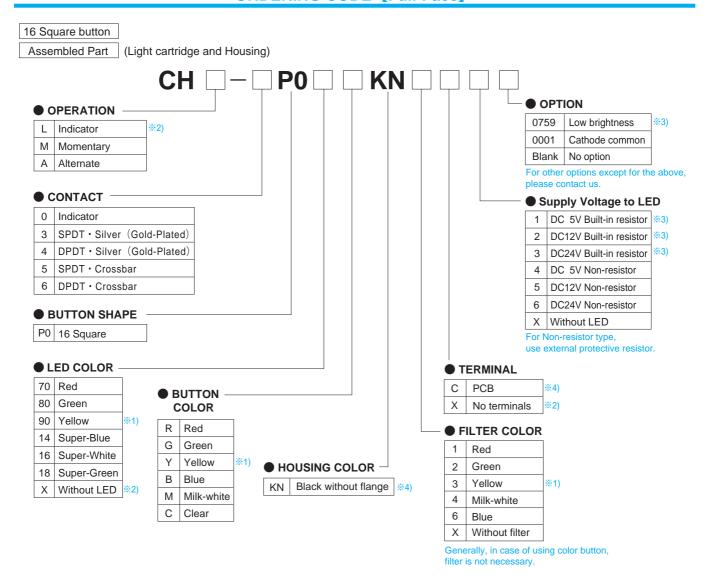
- 3 For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- ※4) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resisor.



NOTES

- %1) No terminals can only be specified for Indicator (CHL-0) without LED (SX or WX).
- ※2) For the connector, Housing without flange type cannot be selected.
- ※3) For the connector, refer to Accessories page.
- %4) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

ORDERING CODE [Full-Face]



NOTES

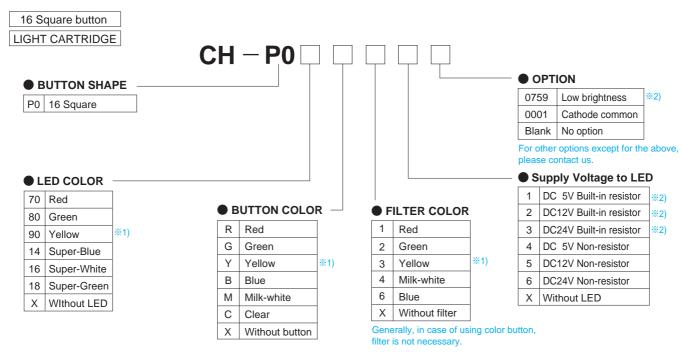
- %1) The color of "Yellow" for LED (90) , button (Y) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- ※2) No terminals can only be specified for Indicator (CHL-0) without LED (X).
- 3 For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- $\ensuremath{\%4}\xspace$ PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

 ♦ Dimensions: page CH-5
 ♦ Accessories: page CH-7~8
 ♦ Internal connection arrangements: page CH-26

 ♦ LED specifications: page CH-31
 ♦ Terminals / PCB hole cut-out: page CH-34~35
 ♦ Panel layout / Panel cut dimensions: page CH-39

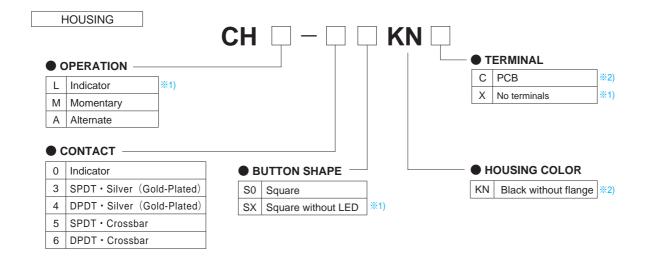
 ♦ Accessories' dimensions: page CH-39~44

ORDERING CODE [Full-Face]



●注意事項

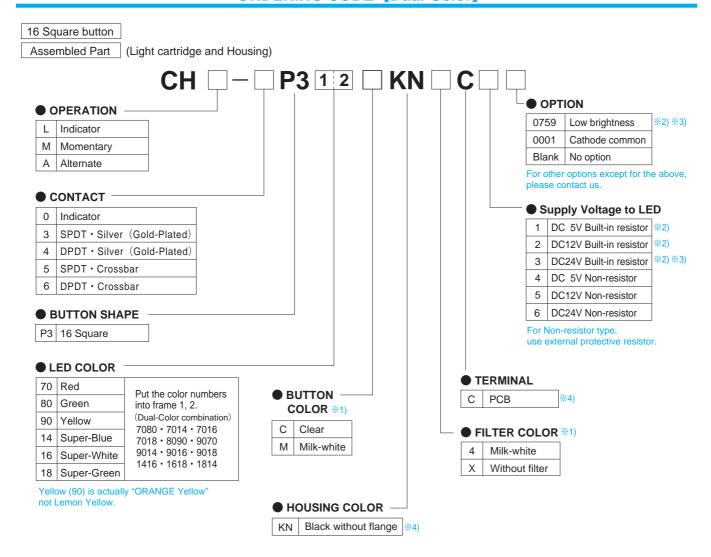
- %1) The color of "Yellow" for LED (90), button (Y) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- *2) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).



NOTES

- %1) No terminals can only be specified for Indicator (CHL-0) without LED (SX).
- ※2) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

ORDERING CODE [Dual-Color]

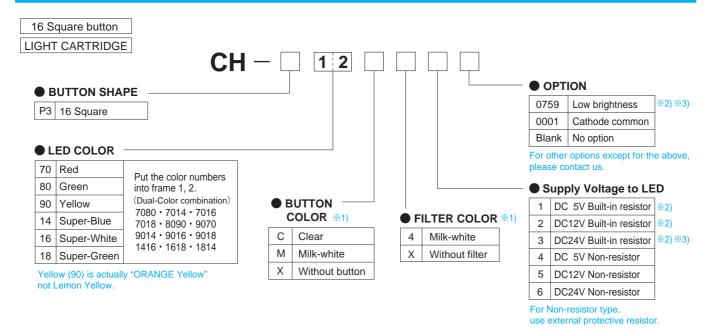


NOTES

- %1) Button should be C (Clear) with Milk-white filter or M (Milk-white) without filter.
- %2) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- %3) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resisor.
- %4) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

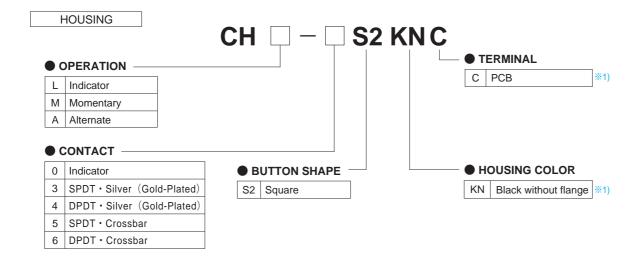
◇Dimensions: page CH-5
◇LED specifications: page CH-32
◇Accessories: page CH-32
◇Terminals / PCB hole cut-out: page CH-34~35
◇Accessories' dimensions: page CH-39~44
◇Internal connection arrangements: page CH-27
◇Panel layout / Panel cut dimensions: page CH-39

ORDERING CODE [Dual-Color]



NOTES

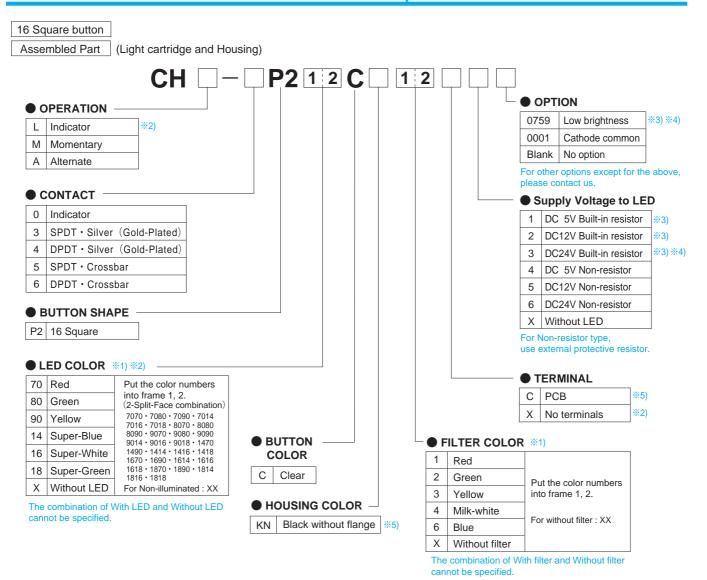
- %1) Button should be C (Clear) with Milk-white filter or M (milk-white) without filter.
- ※2) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (built-in resistor type).
- ※3) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resistor.



NOTES

%1) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

ORDERING CODE [2-Split-Face]



NOTES

%1) How to specify the color of LED and filter

Select the color symbols listed in the ordering code, and put them into the frame 1 and 2, referring to the figure below.

The numbers in the figure match the location specified in the ordering code.

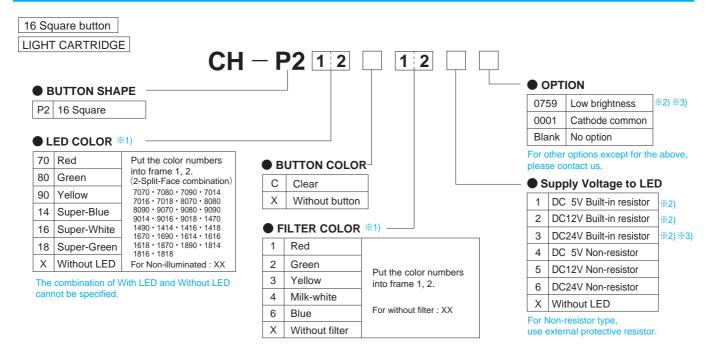
The color of "Yellow" for LED (90) and filter (3) is actually "Orange Yellow" not Lemon Yellow.



- %2) Can only be specified for Indicator (CHL-0) without LED (XX).
- 3) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- %4) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resisor.
- %5) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

♦ Dimensions: page CH-5	♦ Accessories: page CH-7~8 ♦ Terminals / PCB hole cut-out: page CH-34~35	♦ Internal connection arrangements: page CH-29~30 ♦ Panel layout / Panel cut dimensions: page CH-39		
♦ Accessories' dimensions: page Ch	1 9	Taner layout / Fairer out dimensions - page on-os		

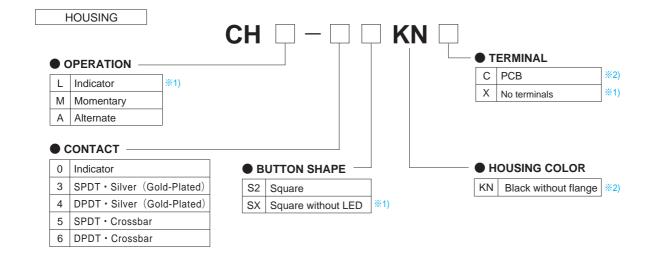
ORDERING CODE [2-Split-Face]



NOTES

- %1) How to specify the color of LED and filter
 - Select the color symbols listed in the ordering code, and put them into the frame 1 and 2, referring to the figure on the right.
 - The numbers in the figure match the location specified in the ordering code.
 - The color of "Yellow" for LED (90) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- ※2) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- ※3) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resisor.

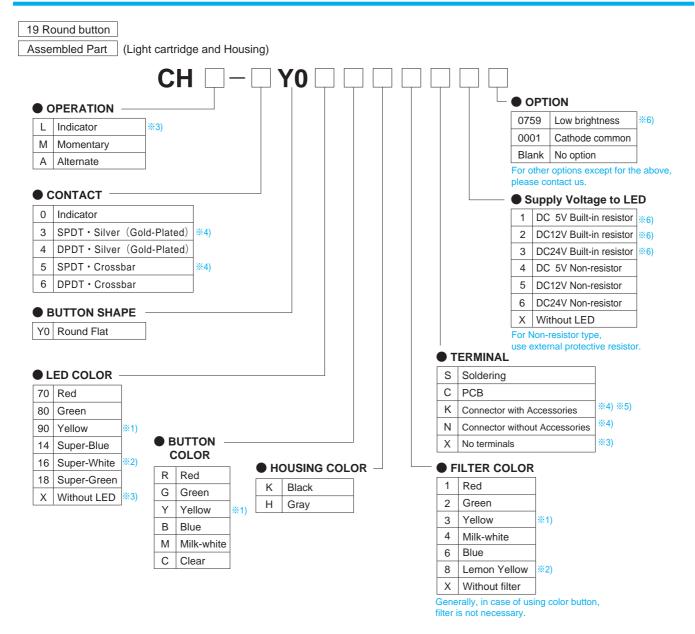




NOTES

- %1) No terminals can only be specified for Indicator (CHL-0) without LED (SX).
- $\ensuremath{\%2}$) PCB terminals of Housing without flange type are with flux prevention except for Indicator type.

ORDERING CODE [Full-Face]



NOTES

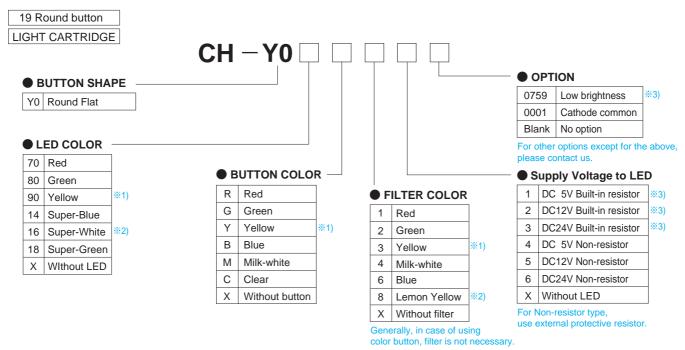
- *1) The color of "Yellow" for LED (90), button (Y) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- %2) When using Lemon Yellow filter (8), specify LED color Super-White (16).
- %3) No terminals can only be specified for Indicator (CHL-0) without LED (X).
- ※4) For the connector, DPDT type cannot be selected.
- %5) For the connector, refer to Accessories page.
- %6) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).

 ♦ Dimensions: page CH-4
 ♦ Accessories: page CH-7~8
 ♦ Internal connection arrangements: page CH-26

 ♦ LED specifications: page CH-31
 ♦ Terminals / PCB hole cut-out: page CH-34~35
 ♦ Panel layout / Panel cut dimensions: page CH-38

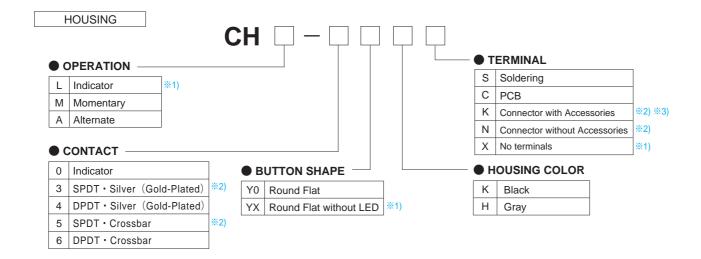
♦ Accessories' dimensions: page CH-39~44

ORDERING CODE [Full-Face]



NOTES

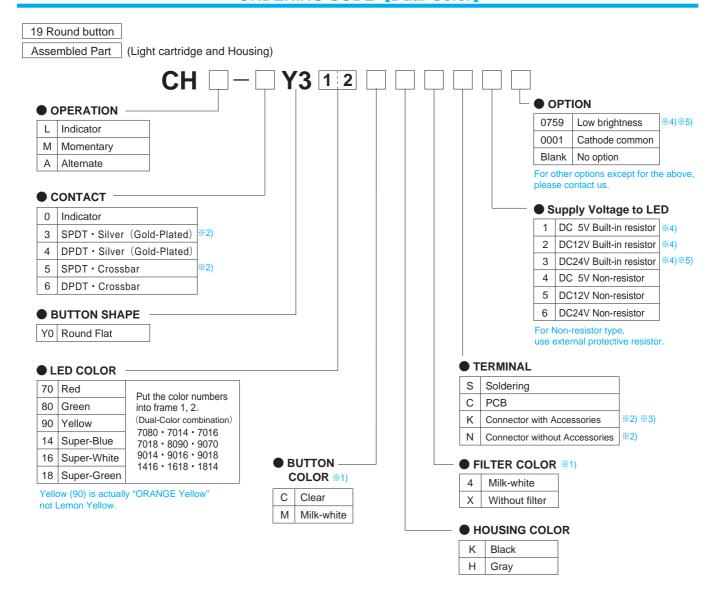
- *1) The color of "Yellow" for LED (90), button (Y) and filter (3) is actually "Orange Yellow" not Lemon Yellow.
- ※2) When using Lemon Yellow filter (8), specify LED color Super-White (16).
- *3) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).



NOTES

- %1) No terminals can only be specified for Indicator (CHL-0) without LED (YX).
- $\ensuremath{\%2}$) For the connector, DPDT type cannot be selected.
- ※3) For the connector, refer to Accessories page.

ORDERING CODE [Dual-Color]



NOTES

- %1) Button should be C (Clear) with Milk-white filter or M (Milk-white) without filter.
- $\ensuremath{\%2}$) For the connector, DPDT type cannot be selected.
- ※3) For the connector, refer to Accessories page.
- ※4) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (Built-in resistor type).
- ※5) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resisor.

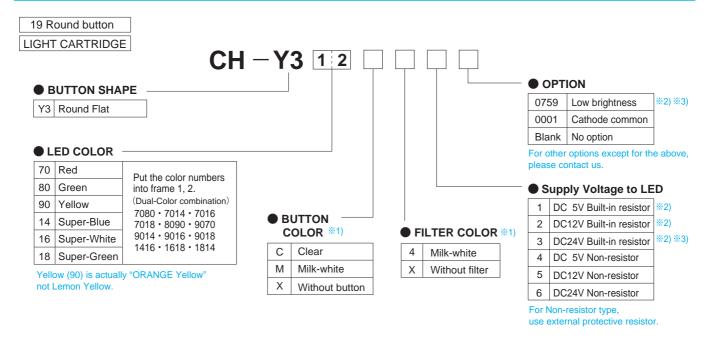
 ◇Dimensions: page CH-4
 ◇Accessories: page CH-7~8
 ◇Internal connection arrangements: page CH-26

 ◇LED specifications: page CH-31
 ◇Terminals / PCB hole cut-out: page CH-34~35
 ◇Panel layout / Panel cut dimensions: page CH-38

 ◇Accessories' dimensions: page CH-39~44

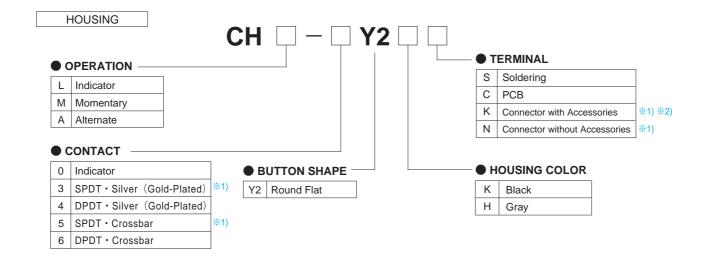
Sunmulon Co., Ltd.

ORDERING CODE [Dual-Color]



NOTES

- %1) Button should be C (Clear) with Milk-white filter or M (milk-white) without filter.
- ※2) For optional low brightness type (0759), specify supply voltage to LED 1, 2 or 3 (built-in resistor type).
- ※3) Simultaneous lighting is not possible for DC24V Built-in resistor type, cause heat, please select DC24V Non-resistor type and apply required external resistor.



NOTES

- ※1) For the connector, DPDT type cannot be selected.
- ※2) For the connector, refer to Accessories page.

REPLACEMENT PARTS

● Full-Face BUTTON / FILTER

		Red	Green	Yellow	Blue	Lemon Yellow	Milk-white	Clear	Dimple
BUTTON	Square	CH-2325-LR	CH-2325-LG	CH-2325-LY	CH-2325-LB		CH-2325-LM	CH-2325-CC	CH-2524-CC
	Rectangle	CH-2466-LR	CH-2466-LG	CH-2466-LY	CH-2466-LB		CH-2466-LM	CH-2466-CC	CH-2525-CC
	16 Square	CH-2624-LR	CH-2624-LG	CH-2624-LY	CH-2624-LB		CH-2624-LM	CH-2624-CC	
	Round	CH-5511-LR	CH-5511-LG	CH-5511-LY	CH-5511-LB		CH-5511-LM	CH-5511-CC	
FILTER	Square	CH-2326-LR	CH-2326-LG	CH-2326-LY	CH-2326-LB	CH-2326-YY	CH-2326-LM		
	Rectangle	CH-2467-LR	CH-2467-LG	CH-2467-LY	CH-2467-LB	CH-2467-YY	CH-2467-LM		
	16 Square	CH-2625-LR	CH-2625-LG	CH-2625-LY	CH-2625-LB		CH-2625-LM		
	Round	CH-5512-LR	CH-5512-LG	CH-5512-LY	CH-5512-LB	CH-5512-YY	CH-5512-LM		

Dual-Color BUTTON / FILTER

		Milk-white	Clear	Dimple
BUTTON	Square	CH-2325-LM	CH-2325-CC	CH-2524-CC
	Rectangle	CH-2466-LM	CH-2466-CC	CH-2525-CC
	16 Square	CH-2624-LM	CH-2624-CC	
	Round	CH-5511-LM	CH-5511-CC	
FILTER	Square	CH-2326-LM		
	Rectangle	CH-2467-LM		
	16 Square	CH-2625-LM		
	Round	CH-5512-LM		

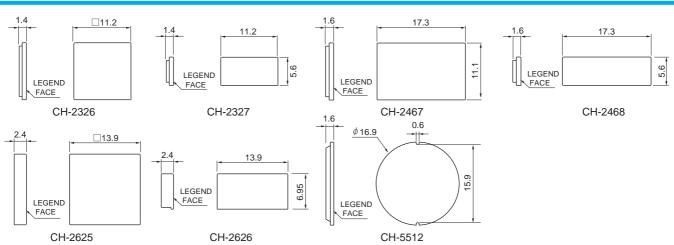
● 2-Split-Face BUTTON / FILTER

		Red	Green	Yellow	Blue	Lemon Yellow	Milk-white	Clear	Dimple
BUTTON	Square							CH-2325-CC	CH-2524-CC
	Rectangle							CH-2466-CC	CH-2525-CC
	16 Square							CH-2624-CC	
FILTER	Square	CH-2327-LR	CH-2327-LG	CH-2327-LY	CH-2327-LB	CH-2327-YY	CH-2327-LM		
	Rectangle	CH-2468-LR	CH-2468-LG	CH-2468-LY	CH-2468-LB	CH-2468-YY	CH-2468-LM		
	16 Square	CH-2626-LR	CH-2626-LG	CH-2626-LY	CH-2626-LB		CH-2626-LM		

DIVIDER

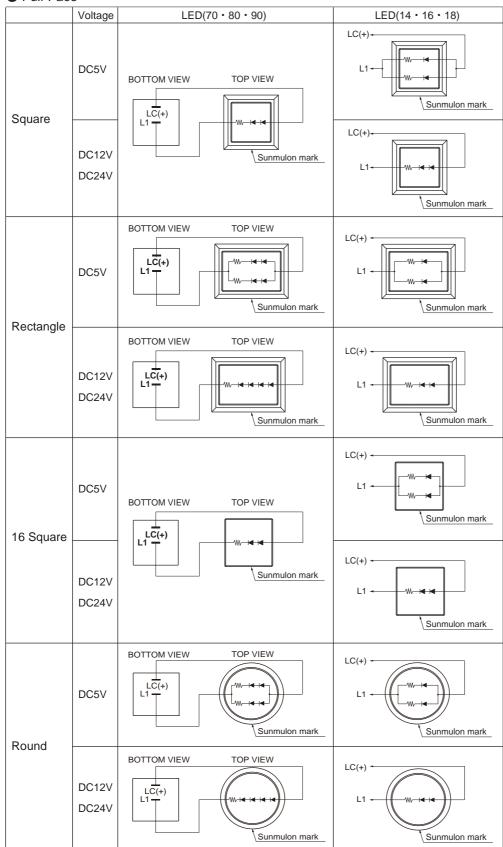
2-Split-Face	Part no.
Square	CH-2333
Rectangle	CH-2469
16 Square	CH-2627

FILTER DIMENSIONS



Tolerance: \pm 0.4 mm

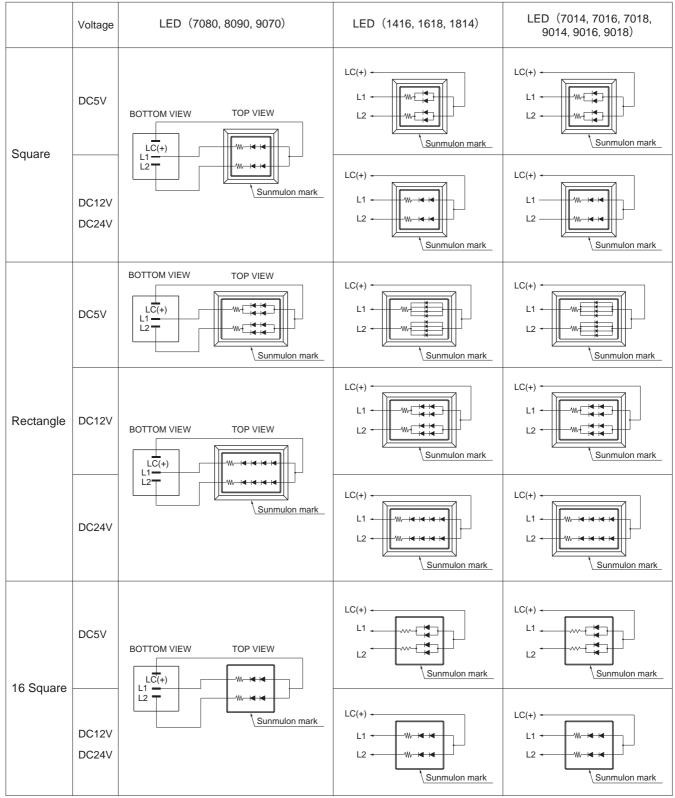
Full-Face



LED color: 70 (Red), 80 (Green), 90 (Yellow), 14 (Super-Blue), 16 (Super-White), 18 (Super-Green)

- $\ensuremath{\mathrm{\%}}$ These are all internal connection diagrams for built-in resistor type.
- * For Non-resistor type, the resistor part in the diagram should be short-circuited.
- * For Cathode Common type, LED polarity (current flow direction) is opposite.

Dual-Color



LED color: 70 (Red), 80 (Green), 90 (Yellow), 14 (Super-Blue), 16 (Super-White), 18 (Super-Green)

Dual-Color combination (Common for each voltage)

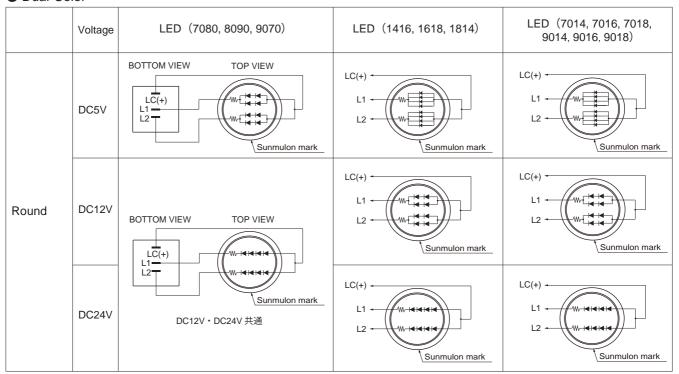
Terminals						LED C	Color					
LC-L1	Red	Blue White Green										
LC-L2	Green	Yellow	Red	Super White	Super Green	Super Blue	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green

^{*} These are all internal connection diagrams for built-in resistor type.

^{*} For Non-resistor type, the resistor part in the diagram should be short-circuited.

^{*} For Cathode Common type, LED polarity (current flow direction) is opposite.

Dual-Color



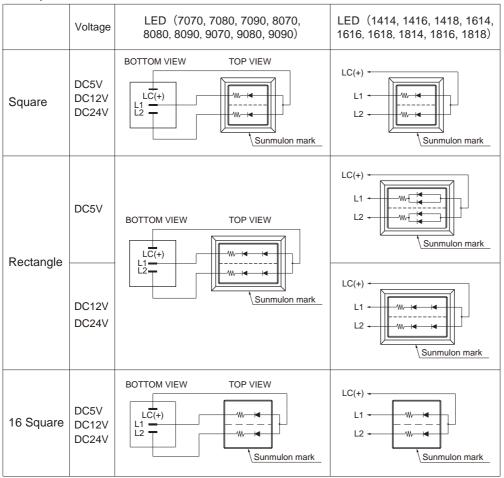
LED color: 70 (Red), 80 (Green), 90 (Yellow), 14 (Super-Blue), 16 (Super-White), 18 (Super-Green)

Dual-Color combination (Common for each voltage)

Terminals						LED C	Color					
LC-L1	Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Red	Red	Yellow	Yellow	Yellow
LC-L2	Green	Yellow	Red	Super White	Super Green	Super Blue	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green

- $\ensuremath{\%}$ These are all internal connection diagrams for built-in resistor type.
- * For Non-resistor type, the resistor part in the diagram should be short-circuited.
- $\ensuremath{\mathbb{X}}$ For Cathode Common type, LED polarity (current flow direction) is opposite.

2-Split-Face



LED color: 70 (Red), 80 (Green), 90 (Yellow), 14 (Super-Blue), 16 (Super-White), 18 (Super-Green)

● 2-Split-Face combination (Common for each voltage)

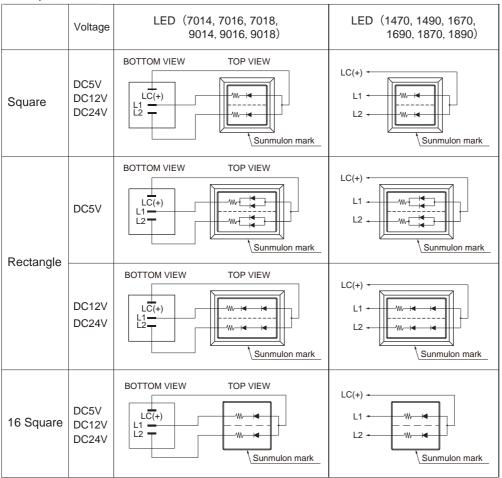
Terminals						LED C	olor					
LC-L1	Red										Yellow	
LC-L2	Green	Green	Yellow	Super Blue	Super White	Super Green	Red	Green	Yellow	Red	Green	Yellow

Terminals						LED C	olor					
LC-L1	Yellow	Super Blue	Super Blue	Super Blue	Super Blue	Super Blue	Super White	Super White	Super White	Super White	Super Green	Super Green
LC-L2	Super Blue	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green	Red	Super Blue	Super White

Terminals			LED	Color		
LC-L1	Super Green	Super Green	Yellow	Yellow	Super White	Super Green
LC-L2	Super Green	Red	Super White	Super Green	Yellow	Yellow

- $\ensuremath{\%}$ These are all internal connection diagrams for built-in resistor type.
- $\ensuremath{\,\%\,}$ For Non-resistor type, the resistor part in the diagram should be short- circuited.
- * For Cathode Common type, LED polarity (current flow direction) is opposite.

2-Split-Face



LED color: 70 (Red), 80 (Green), 90 (Yellow), 14 (Super-Blue), 16 (Super-White), 18 (Super-Green)

● 2-Split-Face combination (Common for each voltage)

Terminals						LED C	olor					
LC-L1	Red Red Red Red Red Green Green Yellow Yellow Y									Yellow		
LC-L2	Green	Green	Yellow	Super Blue	Super White	Super Green	Red	Green	Yellow	Red	Green	Yellow

Terminals						LED C	Color					
LC-L1	Yellow	Blue Blue Blue Blue White White White White Green										
LC-L2	Super Blue	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue

Terminals			LED	Color		
LC-L1	Super Green	Super Green	Yellow	Yellow	Super Green	Super Green
LC-L2	Super White	Super Green	Super White	Super Green	Red	Yellow

- $\ensuremath{\%}$ These are all internal connection diagrams for built-in resistor type.
- $\ensuremath{\,\%\,}$ For Non-resistor type, the resistor part in the diagram should be short- circuited.
- \divideontimes For Cathode Common type, LED polarity (current flow direction) is opposite.

LED SPECIFICATIONS [Full-Face]

BUILT-IN RESISTOR

Square • 16 Square

						F	Rated Cui	rrent (mA	.)				
Volta	age		_		Super	Super	Super			Low brigh	tness type		
		Red	Green	Yellow	Blue	White	Green	Red	Green	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	9	11	9	18	14	11	2	6	4	5	7	4
DC12V	±5%	9	11	9	11	9	6	2	6	4	3	4	2
DC24V	±5%	7	9	7	9	7	4	2	6	4	3	3	2

Rectangle · Round

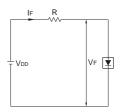
						F	Rated Cur	rent (mA)				
Volta	age				Super	Super	Super			Low brigh	tness type		
		Red	Green	Yellow	Blue	White	Green	Red	Green	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	18	18	18	18	14	11	4	10	8	5	7	4
DC12V	±5%	9	9	9	9	7	6	2	5	4	3	4	2
DC24V	±5%	7	9	7	9	7	4	2	5	4	3	3	2

● NON-RESISTOR (EXTERNAL RESISTOR)

Square • 16 Square

Supply V	oltage			DC5V		DC′	12V • 2	24V		DC5V		DC1	12V • 2	24V
LED Cold	or		Red	Green	Yellow	Red	Green	Yellow	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green
Max. For	ward Current	I _{FM} (mA)	20	20	20	20	20	20	40	40	40	20	20	20
DC Reve	rse Voltage V _F	(V)	8	8	8	8	8	8	5	5	5	10	10	10
Forward	Voltage Vi	(V)	3.6	4.2	3.6	3.6	4.2	3.6	2.9	2.9	3	5.8	5.8	6
	(Operating temporature			0.66			0.33			0.54 0.27				
Dulan	Pulse Width I	PW (μs)			10	00					10	00		
Pulse Lighting	Duty Ratio	DR	10 ⁻¹								1	10 ⁻¹		
Ligituing	Iғм	(mA)	100							10	00			

Wiring Diagram



Refer to the following formula to calculate external resistance values.

$$R = \frac{V_{DD} - V_F}{I_F}$$

VDD: Supply Voltage
VF: Forward Voltage
IF: Forward Current

IF (Forward Current):

Refer to the Rated Current of BUILT-IN RESISTOR type, and be sure to set less than IFM (Max. Forward Current).

Rectangle • Round

rtootarig	io rtouria													
Supply V	oltage			DC5V		DC.	12V • 2	24V		DC5V		DC1	12V • 2	24V
LED Cold	or		Red	Green	Yellow	Red	Green	Yellow	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green
Max. For	ward Current IFM	(mA)	40	40	40	20	20	20	40	40	40	20	20	20
DC Reve	rse Voltage VR	(V)	8	8	8	16	16	16	5	5	5	10	10	10
Forward	Voltage V _F	(V)	3.6	4.2	3.6	7.2	8.4	7.2	2.9	2.9	3	5.8	5.8	6
	(Operating temperature) (0.66			0.33			0.54			0.27	
Dulan	Pulse Width PW	(µs)			10	00					10	00		
Pulse	Duty Ratio I	DR .			1	0 ⁻¹					1	10 ⁻¹		
Lighting	Ігм	(mA)			10	00					10	00		

Forward Voltage VF of LED color : Red • Green • Yellow [IF=20mA]

Super Blue • Super White • Super Green [IF=5mA]

For resistance value calculation

https://www.sunmulon.co.jp/english/products/led.html

The resistance value can be calculated just by entering the items.

LED SPECIFICATIONS [Dual-Color]

BUILT-IN RESISTOR

Square • 16 Square

						Rate	d Current ((mA)				
Volta	age	Combinat	ion of LED (70.80.90)	Combinat	ion of LED (14 · 16 · 18)	Co	mbination	of LED (70 ·	90+14•16•	18)
		Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	9	11	9	18	14	8	14	14	18	14	8
DC12V	±5%	= 0,1 0 11 0				9	6	9	9	11	9	6
DC24V	±5%	7	9	7	9	7	4	7	7	9	7	4

Rectangle · Round

						Rate	d Current (mA)				
Volta	age	Combinati	on of LED (70 · 80 · 90)	Combinat	ion of LED (14 • 16 • 18)	Co	mbination of	of LED (70 ·	90+14·16·	18)
	Red Green Yell				Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	12	14	12	24	20	9	22	22	24	20	9
DC12V	±5%				14	11	6	12	12	14	11	6
DC24V	±5%	7	9	7	9	7	4	7	7	9	7	4

Square • 16 Square (Low brightness type)

						Rate	d Current (mA)				
Volta	age	Combinati	on of LED (70 · 80 · 90)	Combinati	ion of LED (14 · 16 · 18)	Co	mbination of	of LED (70 ·	90+14·16·	18)
		Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	2	6	4	5	7	4	4	8	5	7	4
DC12V	±5%				3	4	2	2	4	3	4	2
DC24V	±5%	2	6	4	3	3	2	2	4	3	3	2

Rectangle • Round (Low brightness type)

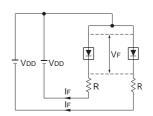
3 -			,	- /								
						Rate	d Current (mA)				
Volta	age	Combinati	ion of LED (70 · 80 · 90)	Combinat	ion of LED (14 • 16 • 18)	Co	mbination of	of LED (70	90+14·16·	18)
		Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	4	10	8	10	8	7	8	16	10	8	7
DC12V	±5%	2	5	4	5	7	4	4	8	5	7	4
DC24V	±5%	2	5	4	3	3	2	2	4	3	3	2

NON-RESISTOR (EXTERNAL RESISTOR)

Square • 16 Square

Supply V	'oltage			DC5V		DC′	12V • 2	24V		DC5V		DC1	2V • 2	24V
LED Cold	or		Red	Green	Yellow	Red	Green	Yellow	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green
Max. For	ward Current IFM	(mA)	20	20	20	20	20	20	40	40	40	20	20	20
DC Reve	rse Voltage VR	(V)	8	8	8	8	8	8	5	5	5	10	10	10
Forward	Voltage V _F	(V)	3.6	4.2	3.6	3.6	4.2	3.6	2.9	2.9	3	5.8	5.8	6
	(Operating temperat vorking temperature) (n			0.66			0.33			0.54			0.27	
D .	Pulse Width PW	(µs)			10	00					10	00		
Pulse Lighting	Duty Ratio D	R			1	0 ⁻¹					1	0 ⁻¹		
Lighting	Іғм	(mA)			10	00					10	00		

Wiring Diagram



Refer to the following formula to calculate external resistance values.

$$R = \frac{V_{DD} - V_F}{I_F}$$

VDD: Supply Voltage VF: Forward Voltage IF : Forward Current

IF (Forward Current):

Refer to the Rated Current of BUILT-IN RESISTOR type, and be sure to set less than IFM (Max. Forward Current).

Rectangle · Round

Supply V	oltage			DC5V		DC.	12V • 2	24V		DC5V		DC1	12V • 2	24V
LED Cold			Red	Green	Yellow	Red	Green	Yellow	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green
Max. For	ward Current IFM	(mA)	40	40	40	20	20	20	40	40	40	20	20	20
DC Reve	rse Voltage VR	(V)	8	8	8	16	16	16	5	5	5	10	10	10
Forward	Voltage V _F	(V)	3.6	4.2	3.6	7.2	8.4	7.2	2.9	2.9	3	5.8	5.8	6
	(Operating temperat vorking temperature) (n			0.66			0.33			0.54			0.27	
Dulan	Pulse Width PW	(μs)			10	0					10	00		
Pulse Lighting	Duty Ratio D	R			1	0 ⁻¹					1	0 ⁻¹		
Ligituing	IFM	(mA)			10	00					10	00		

Forward Voltage V_F of LED color : Red • Green • Yellow [IF=20mA] Super Blue • Super White • Super Green [IF=5mA]

For resistance value calculation

https://www.sunmulon.co.jp/english/products/led.html

The resistance value can be calculated just by entering the items.

LED SPECIFICATIONS [2-Split-Face]

BUILT-IN RESISTOR

Square • 16 Square

						Rate	d Current ((mA)				
Volta	age	Combinati	ion of LED (70 · 80 · 90)	Combinati	ion of LED (14 • 16 • 18)	Co	mbination of	of LED (70	90+14·16·1	18)
		Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	8	11	8	11	10	6	8	8	11	10	6
DC12V					11	10	4	8	8	11	10	4
DC24V	±5%	7	10	7	9	8	4	7	7	9	8	4

Rectangle · Round

3 -												
						Rate	d Current (mA)				
Volta	age	Combinati	ion of LED (70 · 80 · 90)	Combinat	ion of LED ((14 · 16 · 18)	Co	mbination of	of LED (70 ·	90+14·16·	18)
		Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	Red Green Yellow 8 9 8			18	14	10	14	14	18	14	10
DC12V	±5%	8 9 8			9	7	5	8	8	9	7	5
DC24V	±5%	7	9	7	9	7	5	7	7	9	7	5

Square • 16 Square (Low brightness type)

						Rate	d Current ((mA)				
Volta	age	Combinati	ion of LED (70 · 80 · 90)	Combinati	ion of LED (14 · 16 · 18)	Co	mbination of	of LED (70 ·	90+14·16·	18)
		Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	2	6	4	3	4	2	2	4	3	4	2
DC12V	±5%				3	3	2	2	4	3	3	2
DC24V	±5%	2	6	4	3	3	2	2	4	3	3	2

Rectangle • Round (Low brightness type)

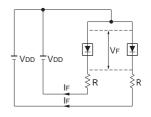
		,	, ,,	,								
						Rate	d Current ((mA)				
Volta	age	Combinati	ion of LED (70.80.90)	Combinat	ion of LED (14 · 16 · 18)	Co	mbination o	of LED (70	90+14•16•	18)
		Red	Green	Yellow	Super Blue	Super White	Super Green	Red	Yellow	Super Blue	Super White	Super Green
DC5V	±5%	2	5	4	5	7	4	8	16	5	7	4
DC12V	±5%	2	5	4	3	4	2	2	4	3	4	2
DC24V	±5%	2	5	4	3	3	2	2	4	3	3	2

NON-RESISTOR (EXTERNAL RESISTOR)

Square • 8 Square

Supply V	oltage			DC5V		DC.	12V • 2	24V		DC5V		DC1	12V • 2	24V
LED Cold	or		Red	Green	Yellow	Red	Green	Yellow	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green
Max. For	ward Current IFM	(mA)	20	20	20	20	20	20	20	20	20	20	20	20
DC Reve	rse Voltage VR	(V)	4	4	4	4	4	4	5	5	5	5	5	5
Forward	Voltage V _F	(V)	1.8	2.1	1.8	1.8	2.1	1.8	2.9	2.9	3	2.9	2.9	3
	(Operating temperative) (r			0.66			0.33			0.54			0.27	
Dules	Pulse Width PW	(µs)			10	00					10	00		
Pulse Lighting	Duty Ratio D	R			1	0 ⁻¹					1	10 ⁻¹		
Ligituitg	IFM	(mA)			10	00					10	00		

Wiring Diagram



Refer to the following formula to calculate external resistance values.

$$R = \frac{V_{DD} - V_F}{I_F}$$

VDD: Supply Voltage VF: Forward Voltage IF : Forward Current

IF (Forward Current):

Refer to the Rated Current of BUILT-IN RESISTOR type, and be sure to set less than IFM (Max. Forward Current).

Rectangle · Round

Supply Voltage		DC5V			DC12V • 24V			DC5V			DC12V • 24V			
LED Cold	or		Red	Green	Yellow	Red	Green	Yellow	Super Blue	Super White	Super Green	Super Blue	Super White	Super Green
Max. Forward Current IFM (mA)		20	20	20	20	20	20	40	40	40	20	20	20	
DC Reve	erse Voltage VR	(V)	8	8	8	8	8	8	5	5	5	10	10	10
Forward	Voltage V _F	(V)	3.6	4.2	3.6	7.2	8.4	7.2	2.9	2.9	3	5.8	5.8	6
Derating (Operating temperature) (over 25°C working temperature) (mA/°C)			0.66			0.33		0.54			0.27			
Pulse Width PW (μs)			100				100							
Pulse Lighting	Duty Ratio D)R	10 ⁻¹						10 ⁻¹					
Ligituing	Ігм	(mA)	100				100							

Forward Voltage V_F of LED color : Red • Green • Yellow [IF=20mA] Super Blue • Super White • Super Green [IF=5mA]

For resistance value calculation

https://www.sunmulon.co.jp/english/products/led.html

The resistance value can be calculated just by entering the items.

TERMINALS / PCB HOLE CUTOUT

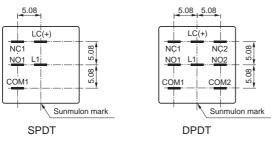
■ Full-Face

● TERMINALS LAYOUT (BOTTOM VIEW)

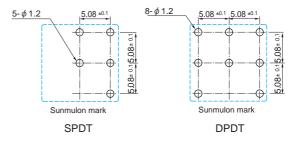
Terminal	SPDT	DPDT	INDICATOR		
Soldering PCB	LC(+) NC1 NO1 L1 COM1 Sunmulon mark	LC(+) NC2 NC2 NO1 L1 NO2 COM1 COM2 Sunmulon mark	LC(+) L1 Sunmulon mark		
Connector	G G G G G G G G G G G G G G G G G G G	© © © © © © © © © © © © © © © © © © ©	G G G G G G G G G G G G G G G G G G G		

- * When "Without LED (X)" for INDICATOR is specified, only "No terminals (X)" is selected.
- * When "Without LED (X)" is specified, there is no LED terminal.
- * Connector for Round type has no DPDT.

● TERMINALS DIMENSIONS (BOTTOM VIEW)



PCB hole cut-out (TOP VIEW)



- % Actually, the terminal function letters are upside down.(e.g. NC \rightarrow 2N) % When "Without LED (X)" is specified, there is no LED terminal.

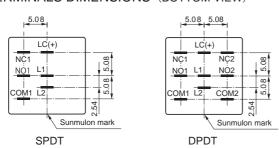
■ Dual-Color • 2-Split-Face

■ TERMINALS LAYOUT (BOTTOM VIEW)

Terminal	SPDT	DPDT	INDICATOR	
Soldering PCB	LC(+) NC1 NO1 L1 L2 COM1 Sunmulon mark	LC(+) NC2 NO1 L1 NO2 COM1 COM2 Sunmulon mark	LC(+) L1 L2 Sunmulon mark	
Connector	⊕ ⊕ 6 = 5 = 6 = 6 = 6 = 6 = 6 = 6 = 6 = 6 =	© © © © © © Sunmulon mark	9 0 5 5 5 4 4 3 4 9 2 2 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

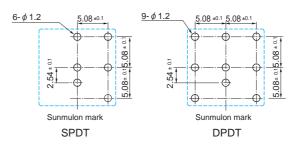
- * When "Without LED (X)" for INDICATOR is specified, only "No terminals (X)" is selected.
- * When "Without LED (X)" is specified, there is no LED terminal.
- ※ Connector for Round type has no DPDT.

● TERMINALS DIMENSIONS (BOTTOM VIEW)



- $\mbox{\ensuremath{\%}}$ Actually, the terminal function letters are upside down.(e.g. NC \rightarrow 3N)
- * When "Without LED (X)" is specified, there is no LED terminal.

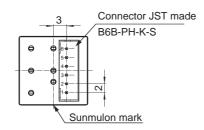
PCB hole cut-out (TOP VIEW)



Tolerance: \pm 0.4 mm

TERMINALS/CONNECTOR

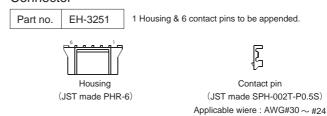
■ SPDT·INDICATOR (BOTTOM VIEW)



 $\ensuremath{\mathrm{\%}}$ The connector pin numbers shown on the board have the letters upside down.

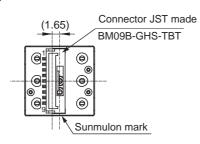
	Full-Face Non-illumination	Dual-Color 2-Split-Face
6		L2
5	L1	L1
4	LC	LC
3	NO	NO
2	NC	NC
1	COM	COM
Pin No.	Terminal	Terminal

Connector



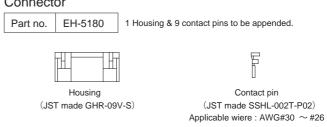
● DPDT (BOTTOM VIEW)

* Connector for Round type has no DPDT.

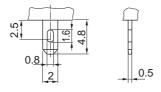


	Full-Face Non-illumination	Dual-Color 2-Split-Face
9	NO2	NO2
8	NC2	NC2
7	COM2	COM2
6		L2
5	L1	L1
4	LC	LC
3	NO1	NO1
2	NC1	NC1
1	COM1	COM1
Pin No.	Terminal	Terminal

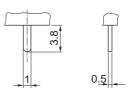
Connector



TERMINAL SHAPE



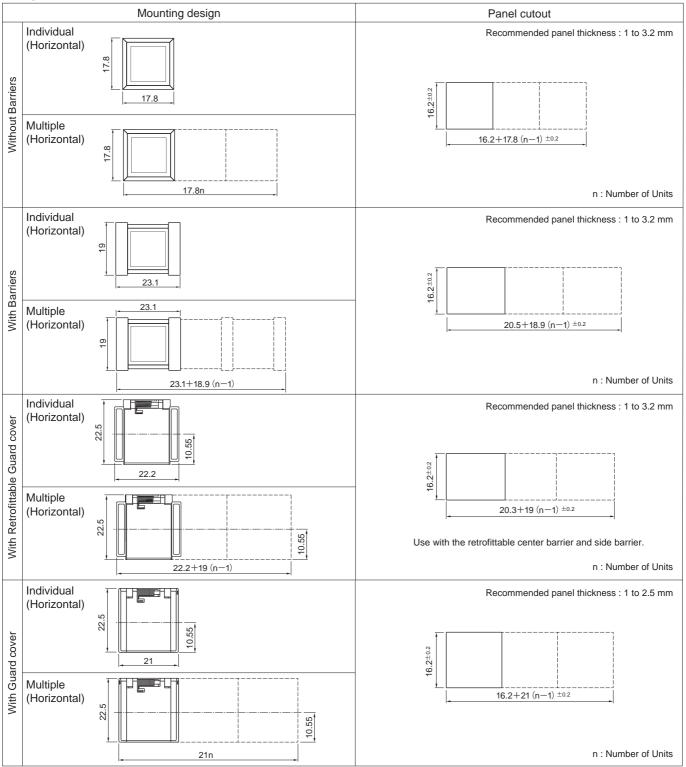
Soldering Terminal



PCB Terminal

MOUNTING DESIGN/PANEL CUTOUT

Square



- If the panel is to be finished (e.g. coated), make sure that the panel meets the specified dimensions after the coating. In case the panel cut dimension is too small, it may cause malfunction.
- % When mounting on stainless steel, drill holes with a dimensional tolerance of $^{+0}_{-0.2}$.
- * After the panel-cutting process, make sure to remove burrs on the surface.

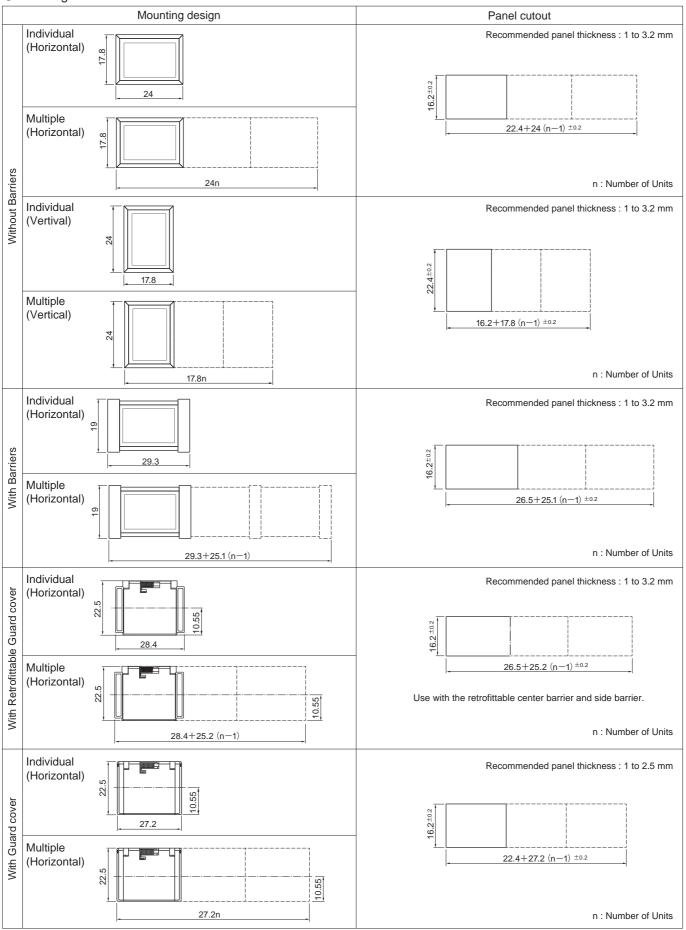
Panel cut spacing dimensions for spaced individual mounting (Common for Square, Rectangle)

With Flange With Barriers (Common for each barrier) With Barriers for Retrofittable Guard cover

 $\mathsf{Tolerance}: \pm \ \mathsf{0.4} \ \mathsf{mm}$

MOUNTING DESIGN/PANEL CUTOUT

Rectange



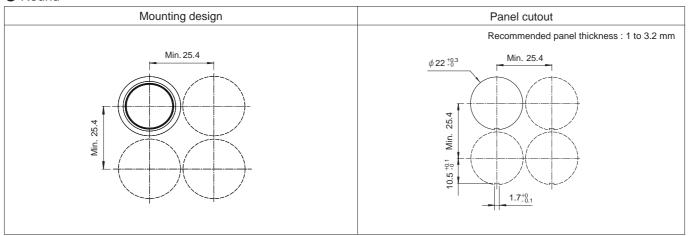
If the panel is to be finished (e.g. coated), make sure that the panel meets the specified dimensions after the coating. In case the panel cut dimension is too small, it may cause malfunction.

 $\ensuremath{\,\times\,}$ After the panel-cutting process, make sure to remove burrs on the surface.

 $[\]stackrel{\star}{\times}$ When mounting on stainless steel, drill holes with a dimensional tolerance of $^{+0}_{-0.2}$.

MOUNTING DESIGN / PANEL CUTOUT

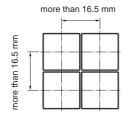
Round

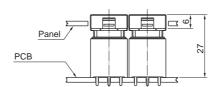


- If the panel is to be finished (e.g. coated), make sure that the panel meets the specified dimensions after the coating. In case the panel cut dimension is too small, it may cause malfunction.
- % When mounting on stainless steel, drill holes with a dimensional tolerance of $^{+0}_{-0.2}$.
- * After the panel-cutting process, make sure to remove burrs on the surface.

PANEL LAYOUT

● 16 Square button





ACCESSORIES

BARRIER

Color	Side barrier	Center barrier
Black	VH-0976-K	VH-0975-K
Gray	VH-0976-G	VH-0975-G

- % Cannot be used with guard cover and matrix fitting frame.
- $\ensuremath{\ensuremath{\%}}$ Cannot be used with 16 Square button and Round button.

BARRIER for GUARD COVER

Color	Side barrier	Center barrier
Black	CH-4285-K	CH-4284-K
Gray	CH-4285-H	CH-4284-H

- Cannot be used with matrix fitting frame, 16 Square button and Round button.

GUARD COVER used with BARRIERS

Square	CH-4282	
Rectangle	CH-4283	

- * Use as a set with the barrier for guard cover.
- $\ensuremath{\,\%}$ The cover to be opened 180° and returned by spring force.
- $\ensuremath{\ensuremath{\%}}$ Cannot be used with matrix fitting frame, dimple button, 16 Square button and Round button.

GUARD COVER

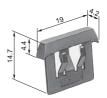
Square	Black	CH-2564-K
Square	Gray	CH-2564-H
Rectangle	Black	CH-2565-K
Rectarigle	Grav	CH-2565-H

- $\ensuremath{\%}$ The cover to be opened 180° and returned by spring force.
- % Cannot be used with matrix fitting frame, dimple button, 16 Square button and Round button.





Side barrier



Center barrier









Side barrier





Rectangle

Square

Square





Rectangle

3D · DXF data download site : https://www.sunmulon.co.jp/download/

CH-39

Tolerance: ± 0.4 mm

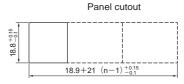
GUARD COVER without Flange

Square	Black	CH-2720-K
Square	Gray	CH-2720-H
Dootonalo	Black	CH-2721-K
Rectangle	Gray	CH-2721-H

- $\ensuremath{\%}$ The cover to be opened 180° and returned by spring force.
- $\ensuremath{\overset{\cdot\,}{\times}}$ Cannot be used with matrix fitting frame, dimple button,

16 Square button and Round button.



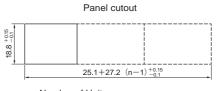


n : Number of Units

Recommended panel thickness: 1 to 3.2 mm



Rectangel



n : Number of Units

Recommended panel thickness: 1 to 3.2 mm



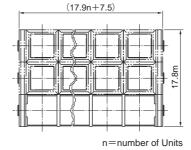


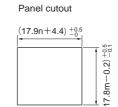
MATRIX FITTING FRAME

Square	Black	CH-2687-K□	Number of switch (4 - 45)		
Square	Gray CH-2687-H		\square = Number of switch (1 \sim 15)		
Postanglo	Black	CH-2688-K□	- □ = Number of switch (1~10)		
Rectangle	Gray	CH-2688-H□	= Number of Switch (1 - 10)		

- * Cannot be used with barrier and guard cover,
 - 16 Square button and Round button..
- * Can be used with socket.





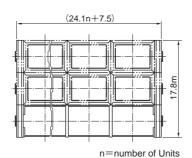


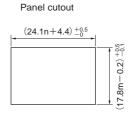
Recommended panel thickness: 1 to 3.2 mm

n : Number of Units (Horizontal)

m: Number of Units (Vertical)







Recommended panel thickness: 1 to 3.2 mm

n : Number of Units (Horizontal)

m : Number of Units (Vertical)

Tolerance: ± 0.4 mm

SOCKET Full-Face

- * When using a socket, use Soldering terminal for the Housing.
- * Cannot be used without flange type.

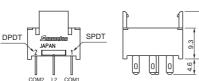
Socket terminal shape	Type to be used	Part no.	Resistance value	Remarks
Soldering Terminal	Built-in resistor type	CH-2479-1	0 Ω	Housing should be a built-in resistor type.
PCB Terminal	Built-in resistor type	CH-2480-1	0 Ω	Housing should be a Soldering terminal type with built-in resistor.

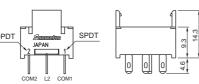
Dual-Color • 2-Split-Face

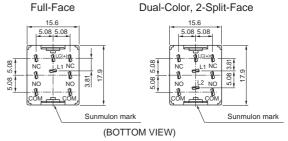
Socket terminal shape	Type to be used	Part no.	Resistance value	Remarks
Built-in resistor type		CH-2479-2	0 Ω	Housing should be a built-in resistor type.
Soldering Terminal	Non-resistor type for DC24V	CH-2479-2A	2kΩ	Housing should be a Non-resistor type. ** Simultaneous lighting is possible.
PCB Terminal	Built-in resistor type	CH-2480-2	0 Ω	Housing should be a Soldering terminal type with built-in resistor.

Soldering Terminal (Square, Rectangle, Round)



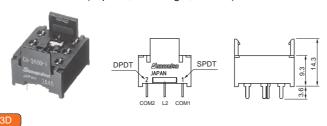


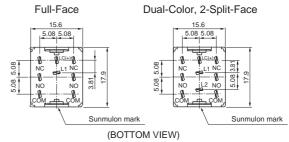




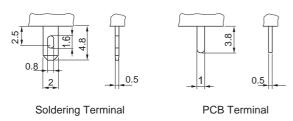
* In the actual poduct, the terminal function letters are upside down.

PCB Terminal (Square, Rectangle, Round)

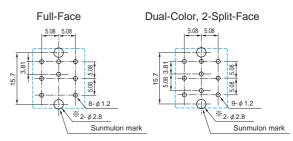


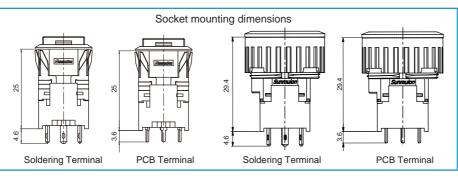


Terminal shape



PCB hole cut-out (TOP VIEW)





* To remove the socket, drill a hole and inset a screwdriver.

3D · DXF data download site : https://www.sunmulon.co.jp/download/

Tolerance: ± 0.4 mm

RELAY BOARD

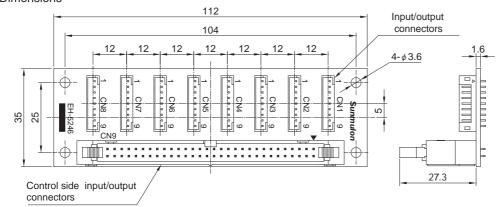
Part no. EH-5246

• We do not sell connection harnesses, so please prepare your own.

Simply connect it to the common wiring.

Wiring for up to 8 switched can be integrated onto a single board.

Dimensions



[Applicable connectors]]

Output connector
 HRS made

HIF3BB-60D-2.54R (IDC) HIF3BB-60D-2.54C (Crimp) HIF3-2022SC (Crimping terminal) HIF3-2226SC (Crimping terminal) HIF3-2428SC (Crimping terminal)

· Input connector

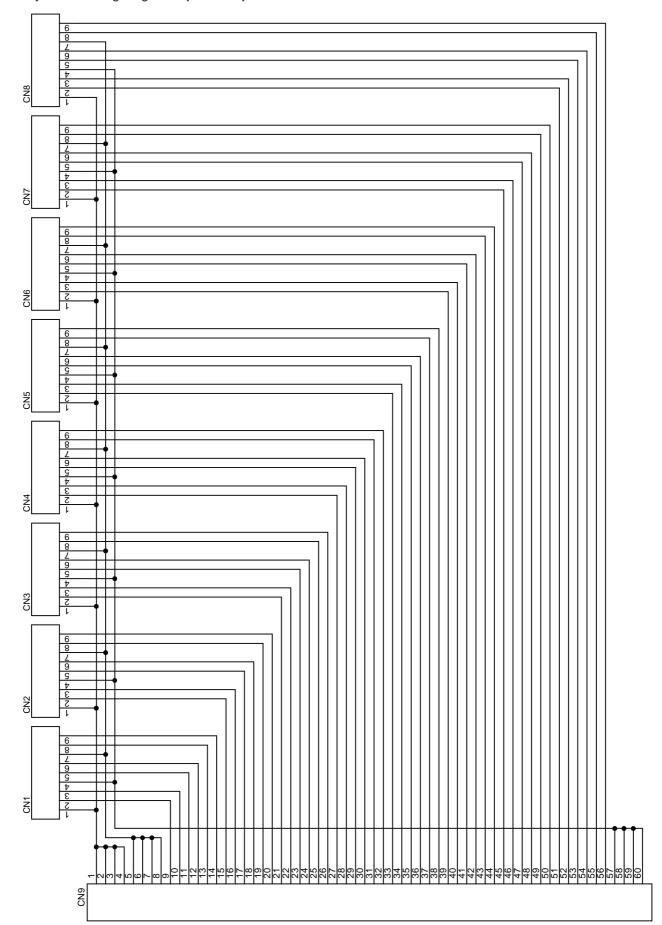
JST made PHR-9 (Housing) SPH-002-T-P0.5S (Contact) SPH-002-T-P0.5L (Contact)

Input/Output terminal list

CN1~CN8 Pin No.		CN9		CN1∼CN8 Pin No.		
Connector No.	Pin No.	Pin No.		Pin No.	Connector No.	
CN1~CN8	1	1	2	1	CN1~CN8	
ONT - ONO	'	3	4	'	OINT - OINO	
CNIA - CNIO		5	6	7	014 010	
CN1~CN8	7	7	8	,	CN1~CN8	
	2	9	10	3		
CN1	5	11	12	6	CN1	
	8	13	14	9		
	2	15	16	3		
CN2	5	17	18	6	CN2	
	8	19	20	9		
	2	21	22	3		
CN3	5	23	24	6	CN3	
	8	25	26	9		
	2	27	28	3		
CN4	5	29	30	6	CN4	
	8	31	32	9		
	2	33	34	3		
CN5	5	35	36	6	CN5	
	8	37	38	9		
	2	39	40	3		
CN6	5	41	42	6	CN6	
	8	43	44	9		
	2	45	46	3		
CN7	5	47	48	6	CN7	
	8	49	50	9		
	2	51	52	3		
CN8	5	53	54	6	CN8	
	8	55	56	9		
CN1~CN8	4	57	58	4	CN1∼CN8	
ONT - ONO	NI~UNB 4		60	4	CINT. CINO	

 $\mathsf{Tolerance} : \pm \ \mathsf{0.4} \ \mathsf{mm}$

● Relay Board wiring diagram (EH-5246)



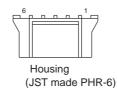
CONNECTOR • WIRE HARNESS

SPDT • INDICATOR

Connector

Part no. EH-3251

Connector (1 Housing & 6 Contact Pins) to be appended.





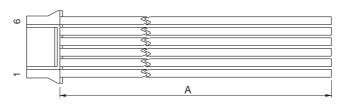
Contact Pin

(JST made SPH-0002T-P0.5S) Applicable wire: AWG#30~#24

Wire Harness

Part no.	EH-3250-1	EH-3250-2
A length	100cm	200cm

Wire: UL1061 AWG26



Pin No.	1	2	3	4	5	6
Wire Color	Brown	Red	Orange	Yellow	Green	Blue

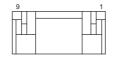
DPDT

 $\ensuremath{\ensuremath{\%}}$ Connector for Round type has no DPDT.

Connector

Part no. EH-5180

Connector (1 Housing & 9 Contact Pins) to be appended.



Housing (JST made GHR-09V-S)

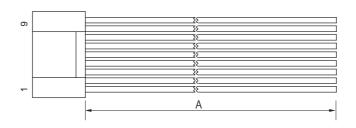
Contact Pin

(JST made SSHL-002T-P02)
Applicable wire: AWG#30~#26

Wire Harness

Part no.	EH-5177-1	EH-5177-2
A length	100cm	200cm

Wire: UL1061 AWG26



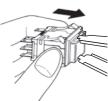
Pin No.	1	2	3	4	5	6	7	8	9
Wire Color	Brown	Red	Orange	Yellow	Green	Blue	Purple	Gray	White

ASSEMBLY & DISASSEMBLY

1. Removing Light cartridge

Square · Rectangle

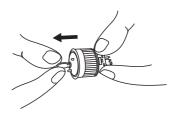
Be sure to remove with the removing tool (SJ-0001). Hang the cartridge with the removing tool in the groove, and pull it straight out.



- ※ In case removing in any other way than the above, it may cause damage to light cartridge.
- * Do not touch the other parts such as spring incorporated in light cartridge.

Round Flat

Be sure to remove with the removing tool (SJ-0002-1).

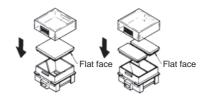


Be sure to remove with the removing tool (SJ-0002-1). When pulling out he alternate type, press down on the suction cup to lock it, and pull it out as it is to avoid damage. After pressing down on the suction cup, be sure to return it to the unlocked state before pulling it out.

2. Fitting Filter

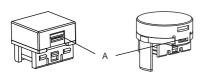
Square · Rectangle

Place the filter with the flat face upward on to the LED unit, then put button on it.



3. Removing Button

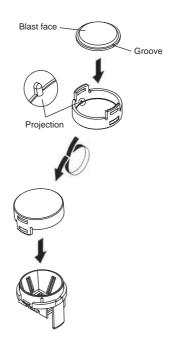
Remove the part A by pushing it open.



Do not reuse buttons that have been removed and deformed.

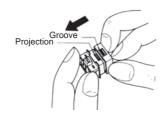
Round Flat

Place the filter with the blast face up inside the button. For the round type, align the groove on the sides of the filter with the projection inside of the button, and place in.



4. Fitting Button

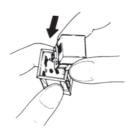
Align the groove on the button, the projection on the LED unit, and fit the button until click.



 $\ensuremath{\mathbb{X}}$ If it is not assembled properly, it may cause malfunction.

5. Fitting Light cartridge

Be sure to check the correct orienation and push in until click.

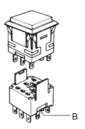


ASSEMBLY & DISASSEMBLY

6. Installing Socket

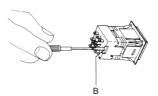
Be sure to check the socket part B (metal plate) is down on both sides as shown below.

Align the Sunmulon mark on switch and socket, then insert the switch until it stops.



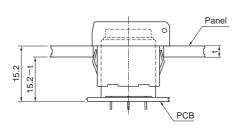
7. Removing Socket

Push up both sides of the socket part B (metal plate) by flathead screwdriver, then pull out the socket.

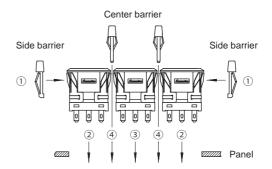


8. Installing Guard cover without Flange

The installation is as shown below.

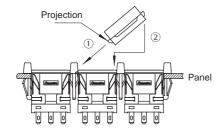


9. Installing Barriers for Retrofittable guard cover



Bew sure to remove the light cartridge before installation.
 After setting the side barrier① on the housing with the light cartridge removed②, and insert it into the panel cut-out. Insert the housing③ into the panel cut-out.
 Finally, insert the center barrier between the housing④.

10. Installing Retrofittable guard cover

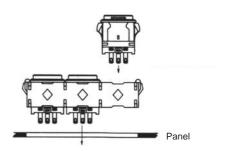


Place projection of the guard cover in the hole in the barrier on one side at a time and install it.

Be sure to chech the correct orientation of the housing and the light cartridge, then push in until click.

Note that the switch is activated when installing the light cartridge.

11. Installing Matrix fitting frame

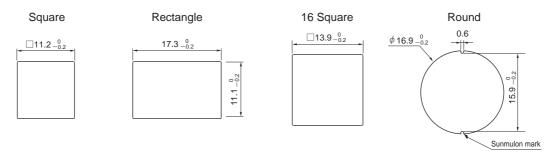


After inserting the switches into the matrix fitting frame, and then into the panel cut-out.

X Cannot be used with barrier and guard cover.

PRECAUTIONS FOR CORRECT USE

- 1. Solder quickly and correctly at 350°C max. and 3 seconds or less. Be careful not to touch the soldering iron to the main body.
- 2. Wait for one minute during and after soldering before exerting any external force on the solder.
- 3. The tightening torque of the mounting nut when attaching to the panel should be 0.6 N·m or less.
- 4. Character films are not included.
 - If preparing the character film separately, use a heat-resistant film with a thickness of 0.1 mm. For the dimensions, please refer to the figure below.
- 5. Do not touch the backside of the light cartridge with your hands and be careful not to attach dust.



* For handling instructions and precautions other than the above, please refer to "Safety Precautions for All illuminated Pushbutton Switches".

 $\mathsf{Tolerance} : \pm \ \mathsf{0.4} \ \mathsf{mm}$

Safety Precautions for All Illuminted Pushbutton Switches

1. Notes on contents of Catalogs

- (1) Rated values, performance values, and specification values of Sumulon products listed in this catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.
- (2) The ambient operating temperature(humidity) is guaranteed by evaluation based on characteristics, and does not guarantee continuous use for a long period of time near the upper or lower limit of the ambient operating temperature(humidity) or permanent use at that temperature(humidity).
- (3) Reference data and reference values listed in catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.
- (4) The specifications / appearance and accessories of Sunmulon products listed in catalogs are subject to change or termination of sales without notice, for improvement or other reasons.
- (5) The content of catalogs is subject to change without notice.

2. Note on applications

- (1) If using Sunmulon products in combination with other products, confirm the following suitability by yourself. Sunmulon shall provide no guarantees regarding the combination suitability.
 - (a) Regulations, satndards, or laws to which your machinery, equipment, ect. must conform
 - (b) Functionality and safety of your machinery and equipment
- (2) Wiring and installation that ensures the Sunmulon product used in your system, machine, device, or the like can perform and function according to its specifications.
- (3) When using Sunmulon products, be cautious when implementing the following.
 - (a) Use of Sunmulon products with sufficient allowance for rating and performance.
 - (b) Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that Sumulon product fails.
- (4) Sunmulon products are designed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use Sunmulon product for these applications, unless otherwise agreed upon between you and Sunmulon, Sunmulon shall provide no guarantees whatsoever regarding Sunmulon products.
 - (a) Safety devices intended for human body protection
 - (b) Direct control of transport equipmnt (railroads / airplanes / ships / vehicles / vehicle instruments, etc.)
 - (c) Space equipment, submarine equipment
 - (d) Nuclear power control equipment, radiation related equipment
 - (e) Combustion equipment, electric heat equipment
 - (f) Disaster prevention and security equipment
 - (g) Elevating equipment
 - (h) Amusement facilities
 - (i) Facilities subject to government or industry regulations
 - (j) Use in applications that require a high degree of safety, any other equipment, instruments, or the like that could endanger life or human health

3. Warranty

- (1) The warranty period for Sunmulon products shall be 1 year after purchase or delivery to the specified location.
- (2) Warranty scope should a failure occur in Sunmulon product during the above warranty period for reasons attributable to Sunmulon, then Sunmulon shall provide that product, free of charge, the same quantity. Further, in no event shall liability of Sunmulon exceed the individual price of the product on which liability is asserted.
- (3) Failures cause by the following reasons shall be deemed outside the scope of this warranty.
 - (a) The product was handled or used deviating from conditions / environment listed in the catalogs
 - (b) The failure was caused by reasons other than Sunmulon product
 - (c) Modification or repair was performed by a party other than Sunmulon
 - (d) Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and catalogs
 - (e) The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from Sunmulon (f) The failure was due to other causes not attributable to Sunmulon (including cases of force majeure such as natural disasters and other disasters)
- (4) The warranty listed in this Safety Precautions is the full and complete warranty for Sunmulon products, and Sunmulon shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to Sunmulon product.

4. Handling precautions for switch

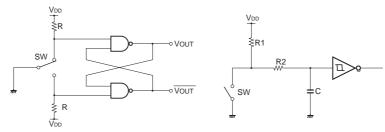
- (1) Do not perform wiring with power supplied to the switch. Do not touch the terminals or other charged parts of the switch while power is being supplied. Doing so may result in electric shock.
- (2) Be careful of electrostatic breakdown when handling.
- (3) Do not drop or otherwise apply strong force to the switch.
- (4) Do not place heavy objects on the switch.
- (5) Do not operate or use the housing (switch unit) by itself. Use the switch with assembled the illuminated part (LED module or button).
- (6) Pushbutton switches are designed to be operated by fingertips. Operating the switch using a sharp object (screwdrivers, tweezers, etc.), hard object (metal, etc.), or with a large or sudden force, may cause deform or damage the switch.
- (7) Do not use the switch under loads that exceed the rated switching capacity or other contact ratings. Doing so may result in welding of the contact, or burnout accidents.

Safety Precautions for All Illuminted Pushbutton Switches

(8) For inductive load, the arc by back EMF may cause contact failure. Insertion of arc prevention circuit as the following is recommended.

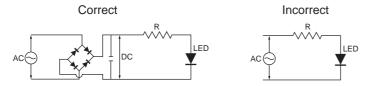
Circuit	Element selection	Circuit	Element selection
T R C L	C: 1 to 0.5 μ F × switch current (A) R: 0.5 to 1 Ω × switch voltage (V) The values may change according to	Diode A L	The diode must withstand a peak inverse voltage 4 times higher than the power supply voltage and regarding a forward current must as high or higher than the load current.
R R L C T L	the characteristics of the load. Determine ideal capacitance and resistance values through testing.	ZNR Varistor L AC, DC	Use a varistor that can withstand the power supply voltage sufficiently. (1.5 times or more)

(9) Following circuits show examples of an anti-chattering circuit.



(10) Illumination

- (a) Do not apply a voltage between the LED terminal that is greater than the rated voltage. Doing so may damage the LED, cause lighting failure.
- (b) LEDs cannot be lit directly by AC circuit should be provided rectifier smoothing circuit for products other than AC input type.



- (c) When wiring, pay attention to the polarity of the terminals.
- (d) Simultaneous lighting may not be possible with Dual-Color illumination or Split-Face illumination (2, 3, or 4 split illumination), check the catalog. (e) Apply voltage directly to LEDs of Non-built-in resistor type will damage the LEDs, so connect an appropriate external resistor.

(11) Wiring

- (a) Do not apply a soldering iron to the switch housing. Doing so may deform the terminals and cause defects.
- (b) See catalog for models compatible with flux prevention measures terminal. Be careful not to allow flux to panetrate sliding parts such as buttons. Use non-corrosive rosin solution as flux for dip soldering.
- (c) For soldering other than flux-preventive models, hand solder with the terminals facing down to prevent flux from penetrating into the switch.

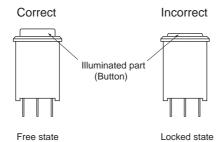


- (d) The housing of KA, K2, and K9 series are designed for reflow soldering.
- (e) Use the appropriate wire size for the applied voltage and current, and solder properly. Use of the product with incomplete soldering may cause abnormal heat generation, resulting in a fire hazard.
- (f) After wiring is completed, maintain an appropriate insulation distance.

Safety Precautions for All Illuminted Pushbutton Switches

(12) Usage environment

- (a) Do not use in the presence of flammable or explosive gases such as gasoline, thinner, LPG, etc.
- (b) Avoid using the product in places where corrosive or silicon gas is generated, high temperature, high humidity, sea breeze or direct sunlight.
- (c) Provide appropriate protection when using the product in places where it is exposed to water, oil, metal powder, or dust.
- (d) Do not use the product in a place subject to vibration or shock. It may cause malfunction or damage.
- (e) When installed in a close grouping or continuously lit, the ambient temperature may exceed the specified value due to heat generation. Take measures such as ventilation and lowering the operating voltage.
- (f) When checking the actual equipment, load conditions and operating environment should be the same as the actual operating conditions. (g) The ambient temperature for storage is -25° C to 65 °C (No freeze, no condensation).
- (13) When wiping off dirt on the exterior of the switch and accessories such as side plates, wipe lightly with a soft, dry cloth. Organic solvents such as thinner, benzene, alcohol, or other acidic chemicals may cause deformation, discoloration, or malfunction.
- (14) Store the product away from malignant gases, dust, high temperature and high humidity, and keep it in our packing condition.
- (15) When removing the illuminated part (or button) from the alternate switch housing, switch state should be in a free state.



Removal in a locked state may cause malfunction or damage to alternate switch.

- (16) Periodic inspection and replacement
 - (a) Although mechanical and electrical durability are listed in the specifications column, deterioration of various parts (deterioration of resins and corrosion of metal parts) is possible due to the operating environment and method of use. We ask that you implement inspections for Sunmulon products to prevent accidents from occurring by conducting periodic inspections and replacements.
 - (b) When the switch is left unused or stored for long periods, contact reliability may deteriorate due to oxidation of contacts, which may cause continuity failure, etc. Therefore, it is necessary to check the operation before use.
- (17) Service scope

The price of Sunmulon products do not include the cost of services, such as dispatching technicians.