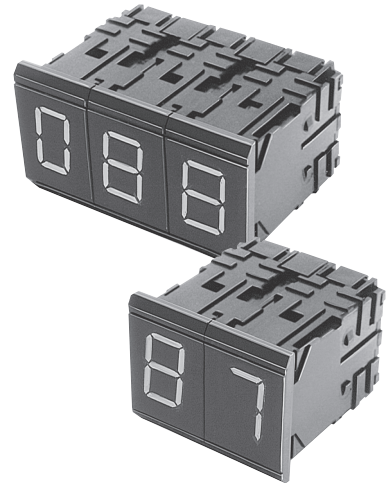


HD 7-Segment Display

HD

Oil and Water-Tight version to IP65 also available.

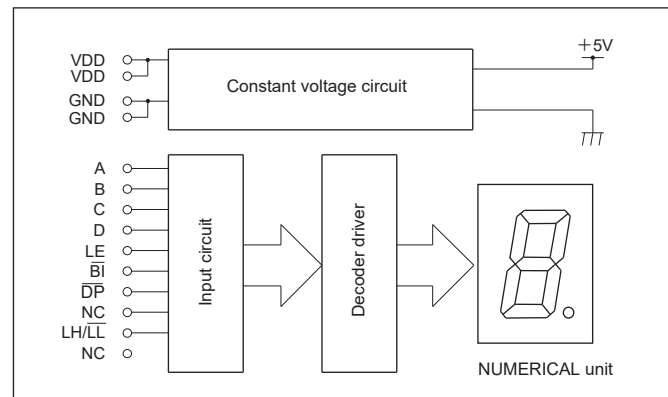
- Digit display : 14.6-mm-high characters, displayed by BCD codes.
- Illumination color : Red, Green
- Mounting : Snap-in mounting (No Protection), Screw mounting (IP65)
- Unit type : NUMERICAL unit, CHARACTER unit
- Terminal : Connector (Selling separately)
- Accessories : Motherboard
- Others : Connector retaining fitting



CHARACTERISTICS

Character Height	14.6 mm
Illumination Color	Red, Green
Outer Dimension	H32 mm×W20 mm×D42.5 mm (1 unit)
Max. Digits	8 digits
Supply Voltage	DC5 V \pm 5% DC12 V, 24 V \pm 10%
Consumption Current	65 mA max. (1 unit)
Display Method	Decimal system
Control Method	BCD codes (Positive Logic, Negative Logic)
Data Input Method	TTL input
High Level Input Voltage	3.5 to 5 V
Low Level Input Voltage	0 to 1.5 V
Terminal Shape	MIL connector (14 pins)
Ambient Operating Temperature	−15°C to 50°C (No Freeze, No Condensation)
Ambient Operating Humidity	80%RH max. (No Condensation)
Ambient Storage Temperature	−25°C to 65°C (No Freeze, No Condensation)
Ambient Storage Humidity	80%RH max. (No Condensation)
RoHS (10 Substances)	Conform to standards

BLOCK DIAGRAM



※ DC 5 V input type does not have a built-in constant voltage circuit.

https://www.sunmulon.co.jp/english/products/display_e/hd.html

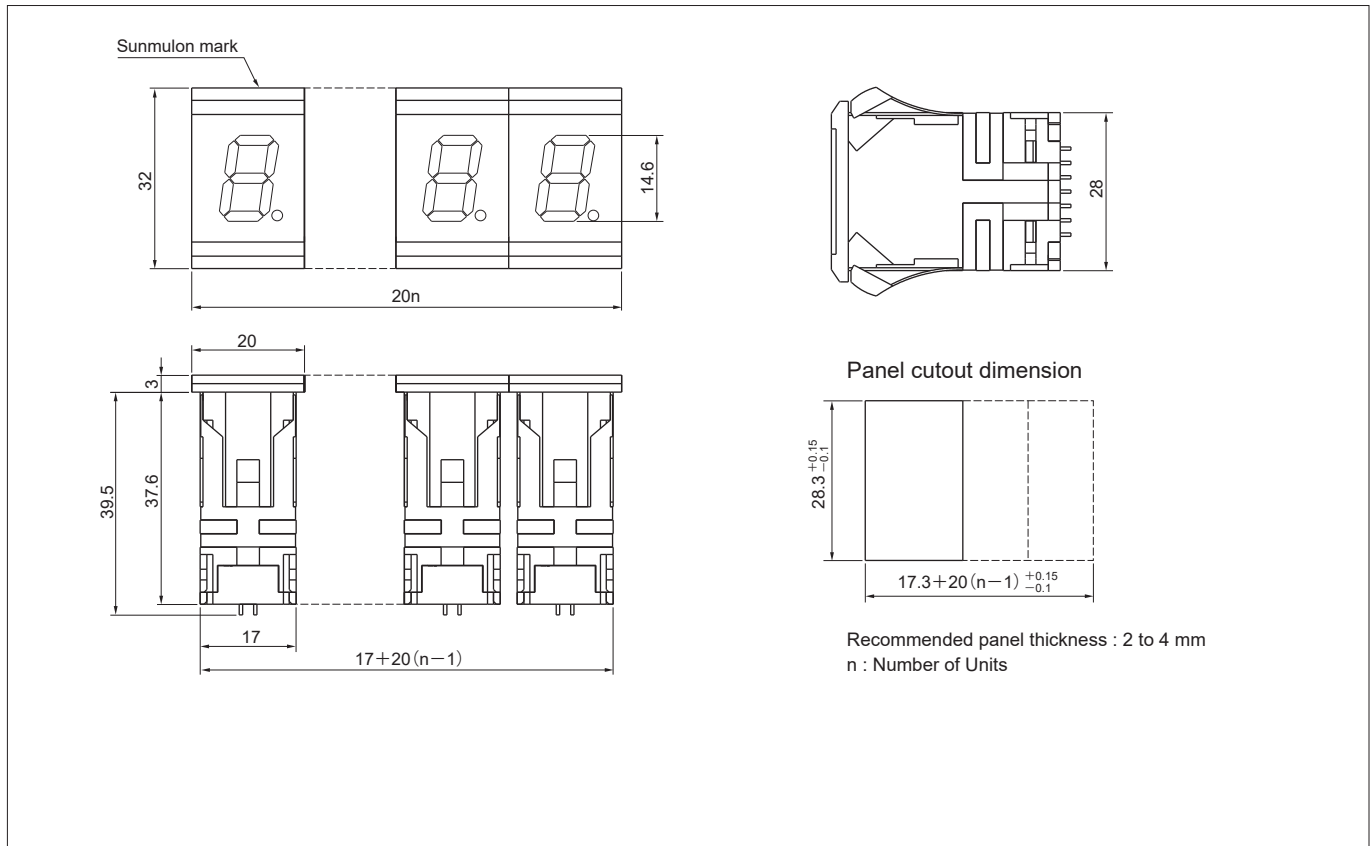


◇Dimensions / Panel cutout : page HD-2
 ◇Ordering code : page HD-5~6
 ◇Reference wiring diagram : page HD-8

◇NUMERICAL unit : page HD-3
 ◇Terminals : page HD-7

◇CHARACTER unit : page HD-4
 ◇Accessories' dimensions : page HD-7

DIMENSIONS / PANEL CUTOUT

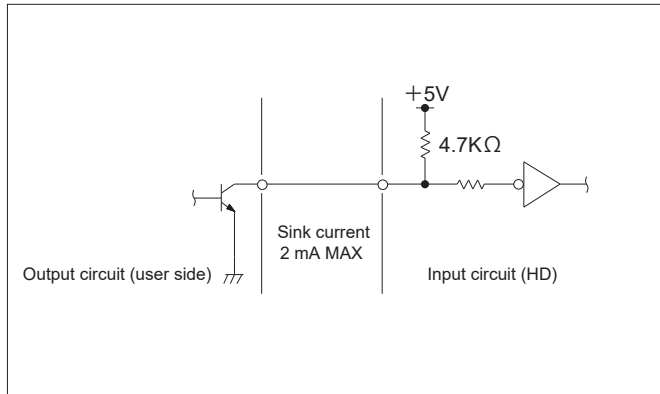


- ※ Please refer to page HD-6 for panel cutout dimensions of Oil and Water-tight version (IP65).
- ※ Up to 8 units can be connected in series.
- ※ If the panel is to be finished (e.g. coated), make sure that the panel meets the specified dimensions after the coating.
In case the panel cut dimension is too small, it may cause malfunction.
- ※ After the panel-cutting process, make sure to remove burrs on the surface.

Tolerance : ± 0.4 mm

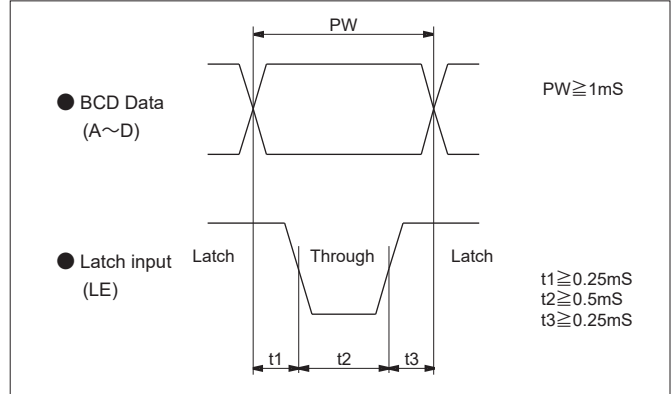
SPECIFICATIONS [NUMERICAL UNIT]

● Input Circuit and Connection



- ※ Since internal circuit is operated with +5 V, user side output should be Open Collector Circuit, or less than +5 V impression circuit.
- ※ While power is not supplied in the unit, even low voltage not to be impressed on the input circuit.

● Input Timing



● BCD Signals Truth Table

Input								Output
LH/L	DP	BI	LE	D	C	B	A	BCD
X	X	H	L	L (H)	L (H)	L (H)	L (H)	0
X	X	H	L	L (H)	L (H)	L (H)	H (L)	1
X	X	H	L	L (H)	L (H)	H (L)	L (H)	2
X	X	H	L	L (H)	L (H)	H (L)	H (L)	3
X	X	H	L	L (H)	H (L)	L (H)	L (H)	4
X	X	H	L	L (H)	H (L)	L (H)	H (L)	5
X	X	H	L	L (H)	H (L)	H (L)	L (H)	6
X	X	H	L	L (H)	H (L)	H (L)	H (L)	7
X	X	H	L	H (L)	L (H)	L (H)	L (H)	8
X	X	H	L	H (L)	L (H)	L (H)	H (L)	9
X	X	H	L	H (L)	L (H)	H (L)	H (L)	Blank
X	X	H	L	H (L)	L (H)	H (L)	H (L)	Blank
X	X	H	L	H (L)	H (L)	L (H)	L (H)	Blank
X	X	H	L	H (L)	H (L)	H (L)	L (H)	Blank
X	X	H	L	H (L)	H (L)	H (L)	H (L)	Blank
X	L	X	X	X	X	X	X	.
X	X	L	X	X	X	X	X	Blank
X	X	X	H	X	X	X	X	A through D data before H is retained.
L	X	X	X	X	X	X	X	Half brightness

- ※ Either H or L is acceptable for X.
- ※ () = Negative Logic
- ※ All inputs are pulled up internally, so opened H is acceptable.

● Terminals Function Table

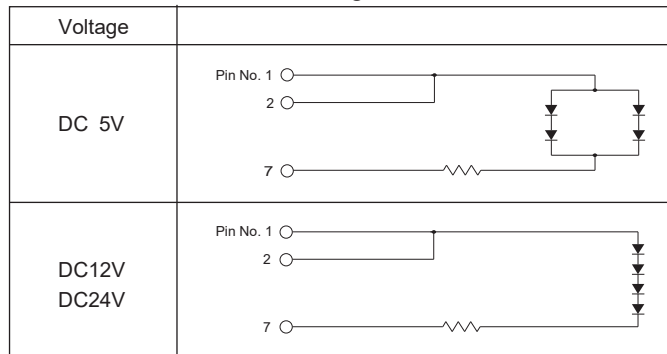
Pin No.	Mark	Description	Functions
1, 2	VDD	⊕ Power supply	⊕ Power input
3	A	Data input	Indicate figures and symbols according to data signal input of the BCD code. Please see the truth table.
4	B		
5	C		
6	D		
7	LE	Latch input	If controlled using a latch, "H : Data Retention" and "L : Data Read". When controlling without using a latch, connect to GND. Note : Always use either control method. No display and no change will be made if there is no connection.
8	BI	Blanking input	"L" makes display 'OFF' except Decimal point.
9	DP	Decimal input	"L" makes Decimal point 'ON'.
10	—	—	—
11	LH/L	Low bright input	"L" makes half brightness.
12	—	—	—
13, 14	GND	Ground	⊖ Power input. Electrical potential norm of all signals.

SPECIFICATIONS [CHARACTER UNIT]

● Terminals Function Table

Pin No.	Mono Color
1	Anode (+)
2	Anode (+)
3	—
4	—
5	—
6	—
7	Cathode (—)
8	—
9	—
10	—
11	—
12	—
13	—
14	—

● Internal Connection Arrangements

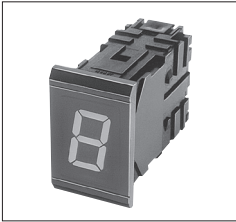


● LED Specifications

Voltage		Rated Current (mA)	
		Red	Green
DC 5V	±5%	40	40
DC12V	±5%	20	20
DC24V	±5%	20	20

ORDERING CODE

NUMERICAL unit



HD — BN □ □ □ □ □ □

● DISPLAY

BN	NUMERICAL unit
----	----------------

● BCD CODE LOGIC

1	Positive
2	Negative

● LED COLOR

R	Red
G	Green

● HALF BRIGHTNESS

N	No half brightness
E	Half brightness

● CONNECTOR RETAINING FITTING

1	With retaining fitting
2	Without retaining fitting ※2)

● PROTECTION

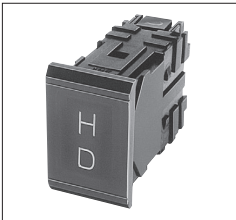
A	No Protection (Snap-in mounting)
B	Oil and Water-tight (IP65) version (Screw mounting) ※1)

● SUPPLY VOLTAGE

1	DC 5V
2	DC12V
3	DC24V

CHARACTER unit

This unit displays any engraved characters.



※ Custom legend plate can be made. Engraving is available separately.

HD — D 0 □ M □ □ □

● DISPLAY

D	CHARACTER unit
---	----------------

● DISPLAY TYPE

0	Full-Face
---	-----------

● LED COLOR

R	Red
G	Green

● LEGEND PLATE

M	With legend plate
---	-------------------

● CONNECTOR RETAINING FITTING

1	With retaining fitting
2	Without retaining fitting ※2)

● PROTECTION

A	No Protection (Snap-in mounting)
B	Oil and Water-tight (IP65) version (Screw mounting) ※1)

● SUPPLY VOLTAGE

1	DC 5V
2	DC12V
3	DC24V

Engraving will be carried out by us as legend plate cannot be removed after mounting.
If specified, please indicate the engraving characters.

● NOTES

※1) When specifying Oil and Water-tight (IP65) version, specify as above when using a single digit.

If two or more digits are used, specify with "Ordering code for Oil and Water-tight (IP65) version" on the next page.

※2) When using motherboard, specify without connector retaining fitting (2).

Connector retaining fitting is compatible with connector MIL-standard products with strain relief of various manufacturers.

◇Dimensions / Panel cutout : page HD-2

◇Terminals : page HD-7

◇NUMERICAL unit : page HD-3

◇Accessories' dimensions : page HD-7

◇CHARACTER unit : page HD-4

◇Reference wiring diagram : page HD-8

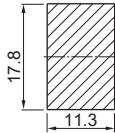
ORDERING CODE

● Engraving (Please specify the engraving character and character height in the table below.)

Engraving Character				
Character Height				
Digit No.	4	3	2	1

※ Engraving will be carried out by us as legend plate cannot be removed after mounting.
If you prefer, please indicate the engraving characters.

Engraving Dimensions



● Ordering code for Oil and Water-tight (IP65) version

(Please specify digits number, ordering code of single unit and the following items.)

Oil and Water-tight
(IP65) version set

HD — —

● DIGITS NO.

02	2 digits
03	3 digits
04	4 digits

According to user's specification, suffix no. will be given.

(10 ³)	(10 ²)	(10 ¹)	(10 ⁰)

Digit No. { 4 3 2 1

Digit No.	Ordering code of single unit
1	
2	
3	
4	

(Please indicate ordering codes of single unit used in the set in the table above.)

Panel cutout dimensions

	1 digit	2 digits	3 digits	4 digits
28.3±0.1				
	17.3±0.1			
	37.5±0.1			
		57.8±0.1		
		78.3±0.1		

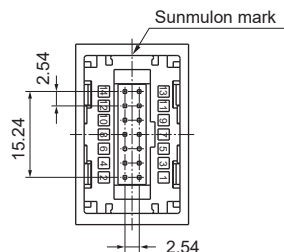
- ※ Be sure to specify as a set as above when two or more digits are used in the same mounting hole.
- ※ The above orders are delivered assembled by us in order to maintain the waterproof structure.
Please do not assemble them yourself after purchasing single units.
- ※ Up to 4 digits can be continuous mounted in the same mounting hole.
For more than 5 digits, please use the another hole on panel cutout.

Recommended panel thickness : 2 to 4 mm

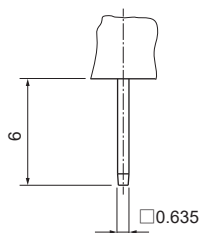
Tolerance : ± 0.4 mm

TERMINALS

● TERMINALS DIMENSIONS



● TERMINAL SHAPE



【Applicable connectors】

OMRON made XG4M-1430-T
(Socket with Strain Relief)

HRS made HIF3BA-14D-2.54R

※ Above connectors with polarity guide.

※ We do not sell the above products.
For more information, please refer to these manufacturers' catalogs.

ACCESSORIES 【MOTHERBOARD】

● MOTHERBOARD

Part no. HD-0463

Up to 4-digits can be wiring-saved.

【Specifications】

Available type : NUMERICAL unit, CHARACTER unit

Available max. digits : Up to 4-digits (Motherboards can be used in multiples.)

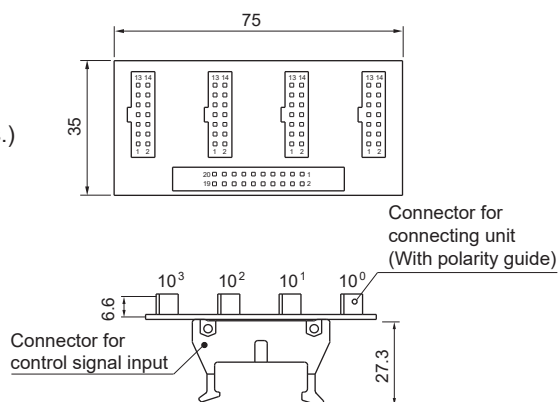
【Applicable connectors】

OMRON made XG4M-2030-T

HRS made HIF3BA-20D-2.54R

※ We do not sell connectors.

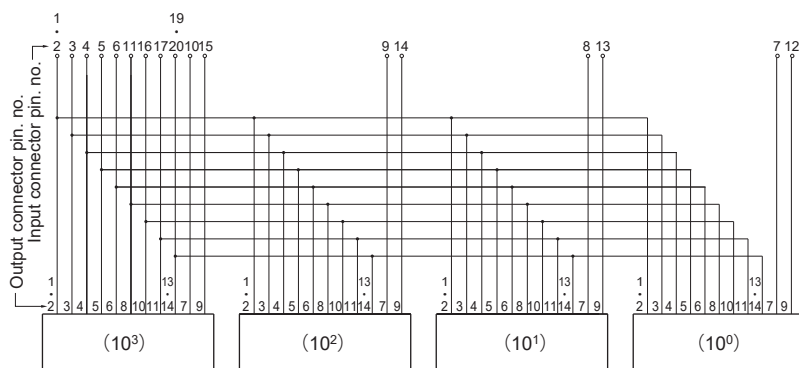
Dimensions



Input / output Terminal Table

Unit type Pin No.	NUMERICAL unit	CHARACTER unit
	HD-BN □ □ □	HD-D0 □ M □
1	V _{DD}	Anode
2	V _{DD}	Anode
3	A	—
4	B	—
5	C	—
6	D	—
7	LE10 ⁰	Cathode10 ⁰
8	LE10 ¹	Cathode10 ¹
9	LE10 ²	Cathode10 ²
10	LE10 ³	Cathode10 ³
11	\overline{BI}	—
12	$\overline{DP10^0}$	—
13	$\overline{DP10^1}$	—
14	$\overline{DP10^2}$	—
15	$\overline{DP10^3}$	—
16	—	—
17	LH/ \overline{LL}	—
18	—	—
19	GND	—
20	GND	—

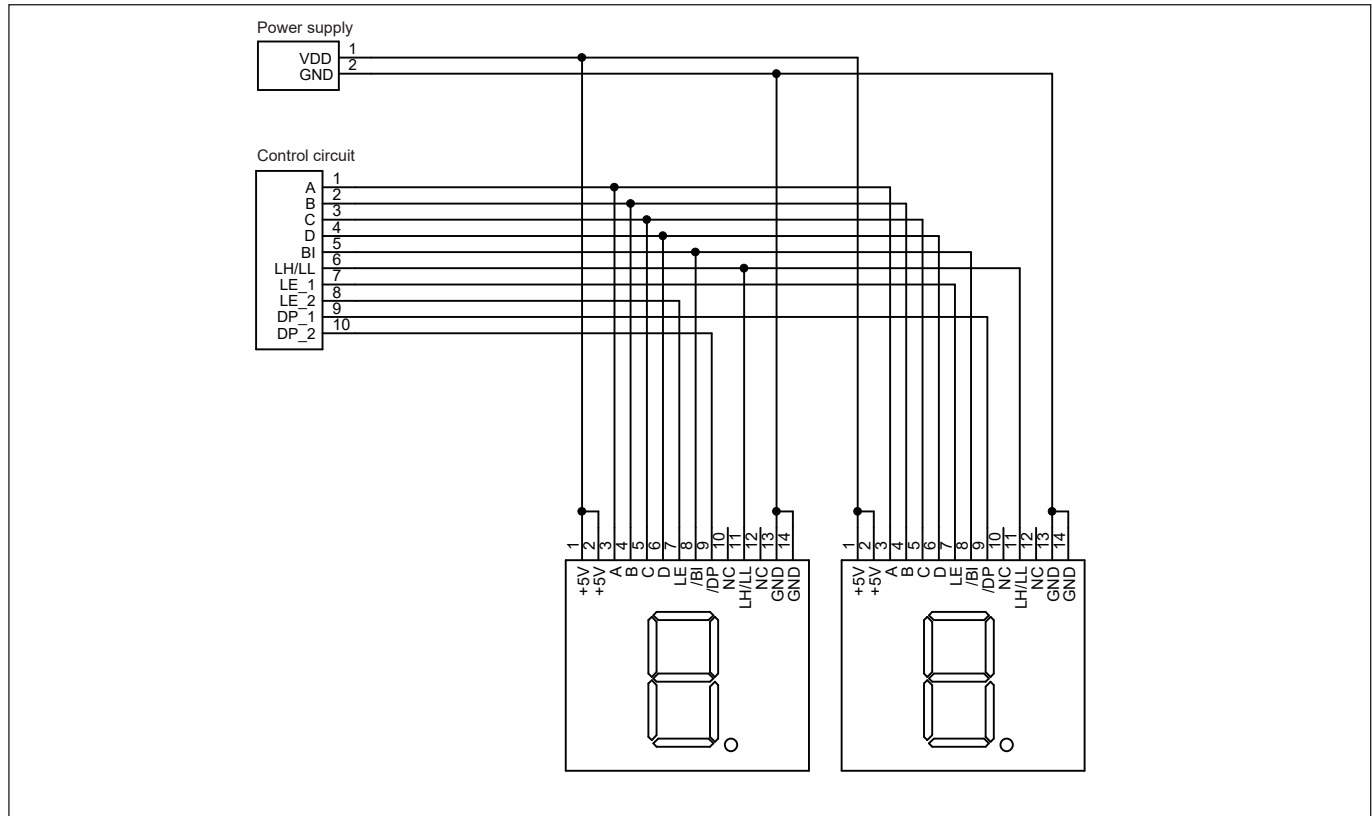
Circuit Diagram



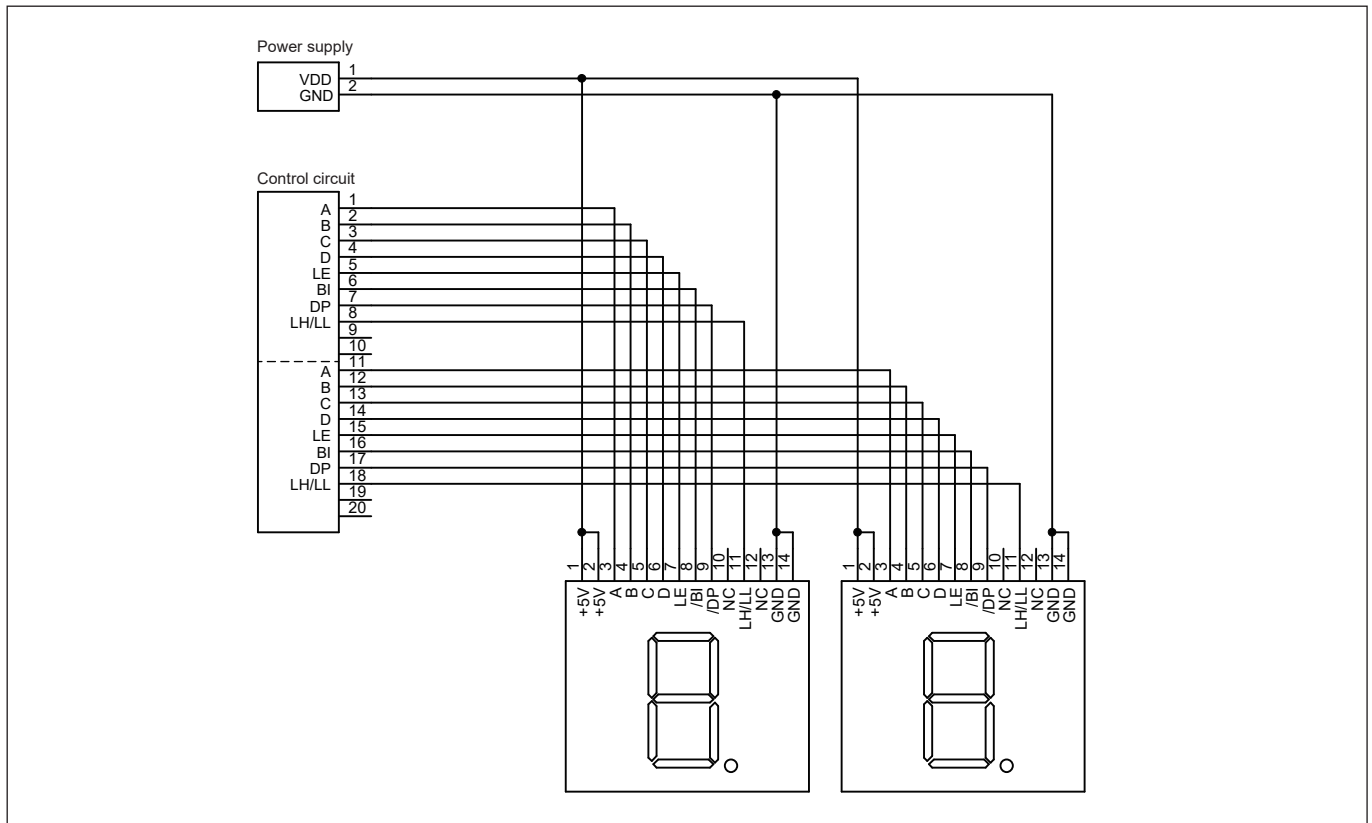
Tolerance : ± 0.4 mm

REFERENCE WIRING DIAGRAM

● HD-BN□□□□□ NUMERICAL unit Example of data common wiring



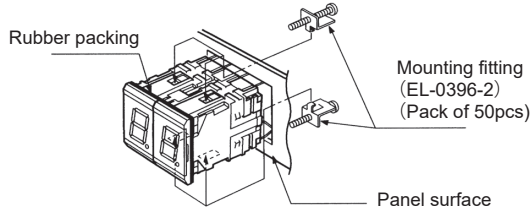
● HD-BN□□□□□ NUMERICAL unit Example of single wiring



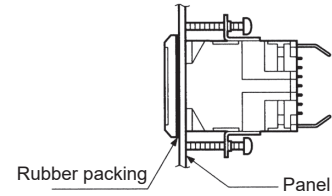
MOUNTING

Mounting Oil and Water-tight (IP65) version Panel

- 1) Insert the main unit from the front of the panel, hook the projection of the included mounting fitting (EL-0396-2) into the holes on the side of the main unit from the back of the panel and screw it in place.
The tightening strength should be 0.2 N·m.
(Two mounting screws are required per 1 unit.)



- 2) After mounting



PRECAUTIONS FOR CORRECT USE

1. Use alcohol and do not use thinner or acidic chemicals when wiping off dirt as the cover is made of polycarbonate.
 2. Legend plate (CHARACTER unit) cannot be removed after mounting. If you require engraving, please specify when ordering.
 3. When assembling the unit, insert the unit slowly and in parallel to avoid excess force on the case's pins and connector's pins.
 4. When installing the motherboard, be careful not to install it in the wrong orientation.
- ※ For handling instructions and precautions other than the above, please refer to "Safety Precautions for All 7-Segment displays".

Tolerance : ± 0.4 mm

As of December 2023

Safety Precautions for All 7-Segment Displays

1. Notes on contents of Catalogs

- (1) Rated values, performance values, and specification values of Sunmulon products listed in this catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.
- (2) The ambient operating temperature(humidity) is guaranteed by evaluation based on characteristics, and does not guarantee continuous use for a long period of time near the upper or lower limit of the ambient operating temperature(humidity) or permanent use at that temperature(humidity).
- (3) Reference data and reference values listed in catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.
- (4) The specifications / appearance and accessories of Sunmulon products listed in catalogs are subject to change or termination of sales without notice, for improvement or other reasons.
- (5) The content of catalogs is subject to change without notice.

2. Note on applications

- (1) If using Sunmulon products in combination with other products, confirm the following suitability by yourself. Sunmulon shall provide no guarantees regarding the combination suitability.
 - (a) Regulations, standards, or laws to which your machinery, equipment, etc. must conform
 - (b) Functionality and safety of your machinery and equipment
- (2) Wiring and installation that ensures the Sunmulon product used in your system, machine, device, or the like can perform and function according to its specifications.
- (3) When using Sunmulon products, be cautious when implementing the following.
 - (a) Use of Sunmulon products with sufficient allowance for rating and performance.
 - (b) Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that Sunmulon product fails.
- (4) Sunmulon products are designed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use Sunmulon product for these applications, unless otherwise agreed upon between you and Sunmulon, Sunmulon shall provide no guarantees whatsoever regarding Sunmulon products.
 - (a) Safety devices intended for human body protection
 - (b) Direct control of transport equipment (railroads / airplanes / ships / vehicles / vehicle instruments, etc.)
 - (c) Space equipment, submarine equipment
 - (d) Nuclear power control equipment, radiation related equipment
 - (e) Combustion equipment, electric heat equipment
 - (f) Disaster prevention and security equipment
 - (g) Elevating equipment
 - (h) Amusement facilities
 - (i) Facilities subject to government or industry regulations
 - (j) Use in applications that require a high degree of safety, any other equipment, instruments, or the like that could endanger life or human health

3. Warranty

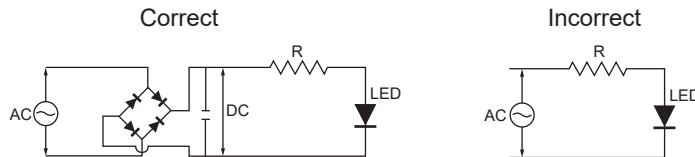
- (1) The warranty period for Sunmulon products shall be 1 year after purchase or delivery to the specified location.
- (2) Warranty scope should a failure occur in Sunmulon product during the above warranty period for reasons attributable to Sunmulon, then Sunmulon shall provide that product, free of charge, the same quantity. Further, in no event shall liability of Sunmulon exceed the individual price of the product on which liability is asserted.
- (3) Failures caused by the following reasons shall be deemed outside the scope of this warranty.
 - (a) The product was handled or used deviating from conditions / environment listed in the catalogs
 - (b) The failure was caused by reasons other than Sunmulon product
 - (c) Modification or repair was performed by a party other than Sunmulon
 - (d) Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and catalogs
 - (e) The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from Sunmulon
 - (f) The failure was due to other causes not attributable to Sunmulon (including cases of force majeure such as natural disasters and other disasters)
- (4) The warranty listed in this Safety Precautions is the full and complete warranty for Sunmulon products, and Sunmulon shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to Sunmulon product.

4. Handling precautions for 7-Segment display

- (1) Note that if the storage temperature range is exceeded, the product may not operate properly even if it is returned to within the specified operating temperature range.
- (2) Note that the LSI used internally may be destroyed by the floating or latch-up if each signal is input before the VDD is stabilized.
- (3) The power input and control signal sections are not equipped with protection circuits, so do not apply electrical stress such as power supply fluctuations (ripple currents and voltages), lightning surges, and noise reverse voltages.
If the element is damaged, it may cause smoke, fire, or burnout. Be sure to use with a protection circuit.
- (4) Wire the terminals with correct polarity. Connecting connectors backwards may cause a power short, resulting in burnout.
- (5) Turn off the power to the product before starting installation, removal, wiring, maintenance, or inspection. Failure to turn power off may cause electrical shock or fire.
- (6) Be careful of electrostatic breakdown when handling.

Safety Precautions for All 7-Segment Displays

- (7) Do not drop or otherwise apply strong force to the 7-Segment display.
- (8) Do not place heavy objects on the switch.
- (9) The product should be mounted on a solid surface.
- (10) Do not use the switch under loads that exceed the rated switching capacity or other contact ratings. Doing so may result in welding of the contact, or burnout accidents.
- (11) Assemble correctly according to the handling instructions. Do not assemble or disassemble the product other than as described in the catalog, as this may cause defects or accidents.
- (12) Illumination
 - (a) Do not apply a voltage between the LED terminal that is greater than the rated voltage. Doing so may damage the LED, cause lighting failure.
 - (b) LEDs cannot be lit directly by AC circuit should be provided rectifier smoothing circuit for products other than AC input type.



- (13) Wiring
 - (a) Avoid wiring input lines in parallel with high-voltage lines and power lines, and use ceded wires and metal tubes for noise suppression.
 - (b) When tightening terminals or connecting connectors, do not apply more force than necessary from the back side. Support the 7-Segment display with one hand as it may slip out of the front of the panel.
 - (c) Use the applicable connectors listed in the catalog for each model.
- (14) Terminology explained
 - (a) With or without Photocoupler The interface with the user side is isolated by specifying with photocoupler to prevent malfunction from noise. It is especially effective for long-distance transmission, which is vulnerable to noise. (AD series)
 - (b) Positive logic, Negative logic Applies to BCD code entry only. The input circuit is pulled up. When the user side indicates 0 on input with an open collector output circuit, a positive logic turns on all transistors for inputs A to D. Negative logic turns off all transistors for inputs A to D.
 - (c) Decoder driver This circuit converts the input of BCD code into a signal to drive 7-Segment LED.
 - (d) Data latch The 4 bits of data from A to D must be in the holding state. If LE is set to H (or open), the display will not change even if data comes in later.
 - (e) Data through The 4 bits of data from A to D must be in the read state. When LE is set to L (GND), the display changes as the data input changes.
- (15) Usage environment
 - (a) Do not use in the presence of flammable or explosive gases such as gasoline, thinner, LPG, etc.
 - (b) Avoid using the product in places where corrosive or silicon gas is generated, high temperature, high humidity, sea breeze or direct sunlight.
 - (c) Provide appropriate protection when using the product in places where it is exposed to water, oil, metal powder, or dust.
 - (d) Do not use the product in a place subject to vibration or shock. It may cause malfunction or damage.
 - (e) When installed in a close grouping or continuously lit, the ambient temperature may exceed the specified value due to heat generation. Take measures such as ventilation and lowering the operating voltage.
 - (f) When checking the actual equipment, load conditions and operating environment should be the same as the actual operating conditions.
 - (g) The ambient temperature for storage is -25°C to 65°C (No freeze, no condensation).
- (16) When wiping off dirt on the exterior of the 7-Segment display and accessories such as side plates, wipe lightly with a soft, dry cloth. Organic solvents such as thinner, benzene, alcohol, or other acidic chemicals may cause deformation, discoloration, or malfunction.
- (17) Store the product away from malignant gases, dust, high temperature and high humidity, and keep it in our packing condition.
- (18) Periodic inspection and replacement
 - (a) Although mechanical and electrical durability are listed in the specifications column, deterioration of various parts (deterioration of resins and corrosion of metal parts) is possible due to the operating environment and method of use. We ask that you implement inspections for Sunmulon products to prevent accidents from occurring by conducting periodic inspections and replacements.
- (19) Service scope

The price of Sunmulon products do not include the cost of services, such as dispatching technicians.