

## HL Indicator

### Compact size 24 x 48 mm Indicator

- Display surface : 20×44 mm  
(External dimension : 24×48 mm)
- Depth behind panel : 20 mm
- Terminal : Connector
- Mounting : Snap-in mounting
- Illumination type : Full-Face, 3-Color
- Accessories : Wire harness

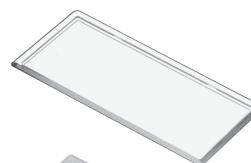


#### CHARACTERISTICS

Display Surface Size	20×44 mm
Illumination Color	Red, Green
Illumination Type	Full-Face, 3-Color
Supply Voltage	DC12 V , 24 V ±5%
Consumption Current	45 mA max.
Terminal Shape	Original connector (5 pins)
Insulation Resistance	More than 100 MΩ at DC 500 V
Dielectric Strength	AC 1500 V RMS between terminals and ground 50/60 Hz for 60 sec. at normal ambient temperature and humidity
Peak Reverse Voltage	150 V
Ambient Operating Temperature	-10°C to 40°C (No Freeze, No Condensation)
Ambient Operating Humidity	45 to 85%RH max.(No Condensation)
Ambient Storage Temperature	-25°C to 65°C (No Freeze, No Condensation)
Ambient Storage Humidity	85%RH max. (No Condensation)
RoHS (10 Substances)	Conform to standards

#### STRUCTURE

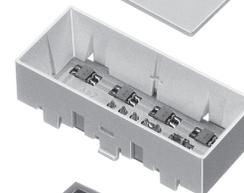
COVER



FILTER



LIGHT  
CARTRIDGE



HOUSING

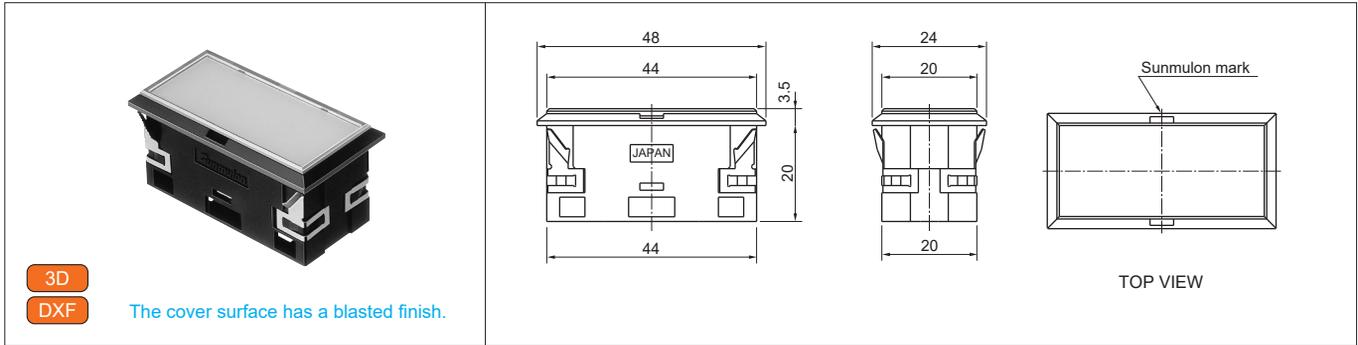


[https://www.sunmulon.co.jp/english/products/led\\_e/hl.html](https://www.sunmulon.co.jp/english/products/led_e/hl.html)



◇Dimensions : page HL-2    ◇Accessories : page HL-2    ◇Ordering code : page HL-3~4    ◇Internal connection arrangements : page HL-6  
◇LED specifications : page HL-6    ◇Terminals : page HL-7    ◇Mounting design / Panel cutout : page HL-7

## DIMENSIONS



## ACCESSORIES

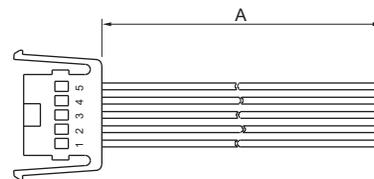
Name	Appearance	Classification	Part no.		Precautions for use
Connector		Housing	BL-0077		- 1 housing and 5 contacts set. - Contact is Honda Tsushin Kogyo's product HKP-F403.
		Contact			
Contact pulling tool		For contact	-		- Honda Tsushin Kogyo's product HKP-KF. We do not sell this product.
Contact crimping tool		Crimping tool	-		- Honda Tsushin Kogyo's product KP-309. We do not sell this product.
Wire harness		Wire harness	50 cm	CL-0230	- For other dimensions, please contact us. ※ The pin assignment is different from AL and TL.
			100 cm	CL-0231	
Removing tool		For removal light cartridge	CL-0218		- Be used to remove light cartridge from housing.

### Wire harness

Part no.	CL-0230	CL-0231
A length	50 cm	100 cm

Wire : UL1061 AWG26

- ※ For other dimensions, please contact us.
- ※ The pin assignment is different from AL and TL.



※ No number on the actual item.

Pin No.	1	2	3	4	5
Wire Color	Red	Green	Yellow	Blue	Gray

3D • DXF data download site : <https://www.sunmulon.co.jp/download/>

Tolerance : ± 0.4 mm

## ORDERING CODE [Full-Face]

Assembled Part



**HL - W0**     **K**

● **SHAPE**

W0	Rectangle
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● **LED COLOR**

7	Red
15	Green ※1)
X	Without LED

● **COVER COLOR**

C	Transparent
X	Without cover ※2)

● **HOUSING COLOR**

K	Black
H	Gray

● **FILTER COLOR**

1	Red
2	Green
4	Milk-white
8	Lemon Yellow ※1)
X	Without filter ※2)

● **OPTION**

0003	Connector without Accessories ※3)
Blank	No option

● **MOUNTING** ※4)

1	For Horizontal Mtg.
2	For Vertical Mtg.
X	Without Snap spring

● **Supply Voltage to LED**

2	DC12V
3	DC24V
X	LEDなし

● **TERMINAL**

K	Connector with Accessories ※3)
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● **NOTES**

- ※1) When using Lemon Yellow filter (8), specify LED color Green (15).
- ※2) For without cover (X), specify without filter (X). Filters can be ordered separately.
- ※3) For the connector, refer to Accessories page.  
If you do not need Accessories, add 0003 at the end of the ordering code.
- ※4) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

LIGHT CARTRIDGE



**HL - W0**   **K**

● **SHAPE**

W0	Rectangle
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● **LED COLOR**

7	Red
15	Green
X	Without LED

● **OPTION**

0003	Connector without Accessories ※1)
Blank	No option

● **Supply Voltage to LED**

2	DC12V
3	DC24V
X	LEDなし

● **TERMINAL**

K	Connector with Accessories ※1)
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※ If cover and filter are required, please order separately by referring to "Replacement parts" page HL-5.

● **NOTES**

- ※1) For the connector, refer to Accessories page.  
If you do not need Accessories, add 0003 at the end of the ordering code.

◇Dimensions : page HL-2	◇Accessories : page HL-2	◇Internal connection arrangements : page HL-6
◇LED specifications : page HL-6	◇Terminals : page HL-7	◇Mounting design / Panel cutout : page HL-7

Assembled Part



HL — W3 715 [ ] [ ] [ ] K [ ] [ ] [ ]

● SHAPE

W3	Rectangle
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● LED COLOR

715	Red • Green • Orange Yellow
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● COVER COLOR

C	Transparent
X	Without cover ※1)

● HOUSING COLOR

K	Black
H	Gray

● FILTER COLOR

4	Milk-white
X	Without filter ※1)

● OPTION

0003	Connector without Accessories ※2)
Blank	No option

● MOUNTING ※3)

1	For Horizontal Mtg.
2	For Vertical Mtg.
X	Without Snap spring

● Supply Voltage to LED

2	DC12V
3	DC24V

● TERMINAL

K	Connector with Accessories ※2)
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● NOTES

- ※1) For without cover (X), specify without filter (X). Filters can be ordered separately.
- ※2) For the connector, refer to Accessories page.  
If you do not need Accessories, add 0003 at the end of the ordering code.
- ※3) Snap spring metal plates come out Left / Right direction for Vertical mounting, and Top / Bottom direction for Horizontal mounting to avoid interfering mutually. Therefore, in case of independent use, it does not matter. (select 1 Horizontal ordinary)

LIGHT CARTRIDGE



HL — W3 715 K [ ] [ ]

● SHAPE

W3	Rectangle
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● LED COLOR

715	Red • Green • Orange Yellow
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※ If cover and filter are required, please order separately by referring to "Replacement parts" page HL-5.

● OPTION

0003	Connector without Accessories ※1)
Blank	No option

● Supply Voltage to LED

2	DC12V
3	DC24V

● TERMINAL

K	Connector with Accessories ※1)
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● NOTES

- ※1) For the connector, refer to Accessories page.  
If you do not need Accessories, add 0003 at the end of the ordering code.

◇Dimensions : page HL-2  
◇LED specifications : page HL-6

◇Accessories : page HL-2  
◇Terminals : page HL-7

◇Internal connection arrangements : page HL-6  
◇Mounting design / Panel cutout : page HL-7

## REPLACEMENT PARTS

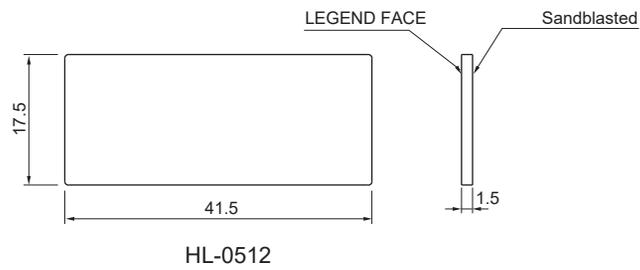
### ● Full-Face COVER/FILTER

	Red	Green	Milk-white	Lemon Yellow	Transparent
COVER	/				HL-0511-CC
FILTER	HL-0512-LR	HL-0512-LG	HL-0512-LM	HL-0512-LY	/

### ● 3-Color COVER/FILTER

	Milk-white	Transparent
COVER	/	
FILTER	HL-0512-LM	/

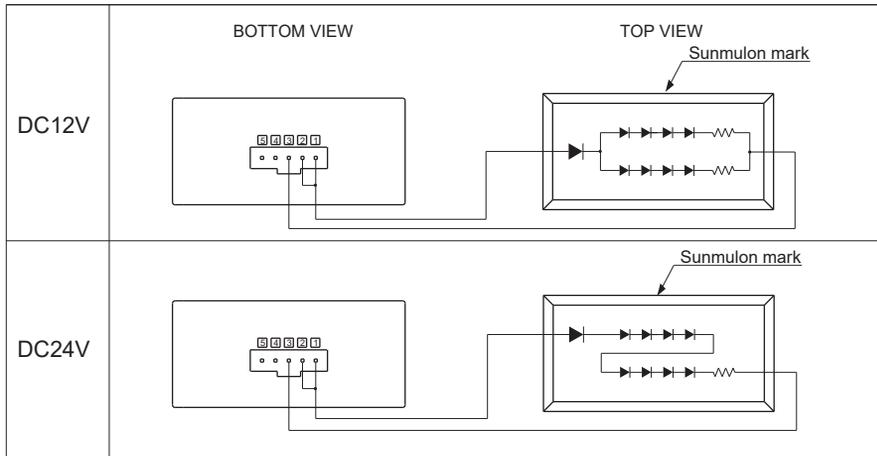
## FILTER DIMENSIONS



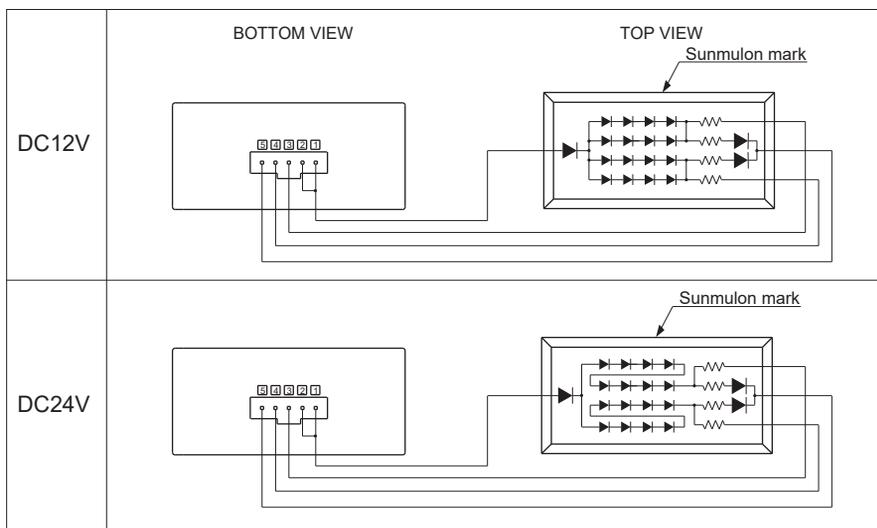
Tolerance : ± 0.4 mm

## INTERNAL CONNECTION ARRANGEMENTS

### ● Full-Face



### ● 3-Color



### ● 3-Color combination (Common for each voltage)

Terminals	LED Color
1, 2-3	Red
1, 2-4	Green
1, 2-5	Orange Yellow

## LED SPECIFICATIONS

### ● Full-Face

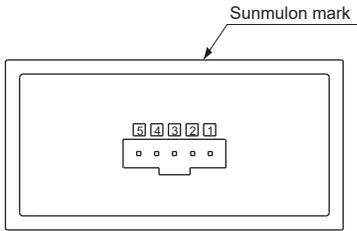
Voltage		Rated Current (mA)	
		Red	Green
DC12V	±5%	26	40
DC24V	±5%	13	20

### ● 3-Color

Voltage		Rated Current (mA)		
		Red	Green	Orange Yellow (Red & Green Simultaneous lighting)
DC12V	±5%	25	32	36
DC24V	±5%	13	16	18

## TERMINALS

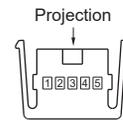
### ● TERMINALS LAYOUT (BOTTOM VIEW)



Pin No.	Full-Face	3-Color
1	Anode (+)	Anode (+)
2	Anode (+)	Anode (+)
3	Cathode (-)	Cathode (-) R
4		Cathode (-) G
5		Cathode (-) Orange Yellow (Simultaneous lighting)

- ※ Simultaneous lighting is impossible while Pin No. 3, 4, 5 for 3-Color type.
- ※ The pin assignment is different from AL and TL.
- ※ LED color : R (Red), G (Green).

### ● Connector



Terminal layout with the projection on top.  
No number on the actual item.

### ● Applicable wire

Wire size	Coating outer diameter
AWG # 24-28	1.0–1.5 mm

## MOUNTING DESIGN / PANEL CUTOUT

Recommended panel thickness : 1 to 3.2 mm

Mounting design		Panel cutout	
Vertical			
Horizontal			

- ※ If the panel is to be finished (e.g. coated), make sure that the panel meets the specified dimensions after the coating.
- ※ After the panel-cutting process, make sure to remove burrs on the surface.

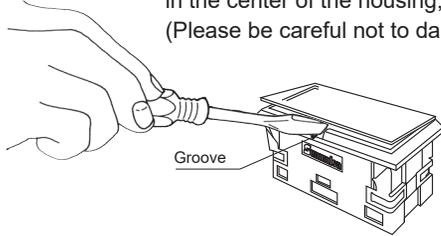
n : Number of Units

Tolerance : ± 0.4 mm

## ASSEMBLY & DISASSEMBLY

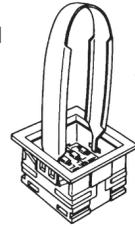
### 1. Removing Cover

Insert a flat-head screwdriver into the groove in the center of the housing, and turn it 90° .  
(Please be careful not to damage the cover.)



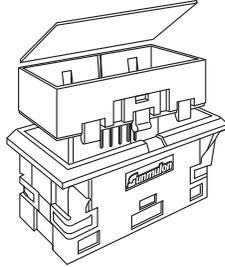
### 2. Removing Light cartridge

After removing the cover and filter, hang the cartridge with the removing tool (CL-0218) in the groove, and pull it straight out.



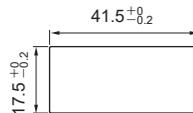
### 3. Fitting Light cartridge

There is a proper direction for combining the light cartridge and the housing.  
Insert the light cartridge by aligning the projection of the housing with the groove of the light cartridge until click.



## PRECAUTIONS FOR CORRECT USE

If preparing the character film separately, use a heat-resistant film with a thickness of 0.1 mm.  
For dimensions, please refer to the figure below.



※ For handling instructions and precautions other than the above, please refer to "Safety Precautions for All Indicators".

Tolerance :  $\pm 0.4$  mm

As of October 2023

## Safety Precautions for All Indicators

### 1. Notes on contents of Catalogs

- (1) Rated values, performance values, and specification values of Sunmulon products listed in this catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.
- (2) The ambient operating temperature(humidity) is guaranteed by evaluation based on characteristics, and does not guarantee continuous use for a long period of time near the upper or lower limit of the ambient operating temperature(humidity) or permanent use at that temperature(humidity).
- (3) Reference data and reference values listed in catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.
- (4) The specifications / appearance and accessories of Sunmulon products listed in catalogs are subject to change or termination of sales without notice, for improvement or other reasons.
- (5) The content of catalogs is subject to change without notice.

### 2. Note on applications

- (1) If using Sunmulon products in combination with other products, confirm the following suitability by yourself. Sunmulon shall provide no guarantees regarding the combination suitability.
  - (a) Regulations, standards, or laws to which your machinery, equipment, etc. must conform
  - (b) Functionality and safety of your machinery and equipment
- (2) Wiring and installation that ensures the Sunmulon product used in your system, machine, device, or the like can perform and function according to its specifications.
- (3) When using Sunmulon products, be cautious when implementing the following.
  - (a) Use of Sunmulon products with sufficient allowance for rating and performance.
  - (b) Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that Sunmulon product fails.
- (4) Sunmulon products are designed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use Sunmulon product for these applications, unless otherwise agreed upon between you and Sunmulon, Sunmulon shall provide no guarantees whatsoever regarding Sunmulon products.
  - (a) Safety devices intended for human body protection
  - (b) Direct control of transport equipment (railroads / airplanes / ships / vehicles / vehicle instruments, etc.)
  - (c) Space equipment, submarine equipment
  - (d) Nuclear power control equipment, radiation related equipment
  - (e) Combustion equipment, electric heat equipment
  - (f) Disaster prevention and security equipment
  - (g) Elevating equipment
  - (h) Amusement facilities
  - (i) Facilities subject to government or industry regulations
  - (j) Use in applications that require a high degree of safety, any other equipment, instruments, or the like that could endanger life or human health

### 3. Warranty

- (1) The warranty period for Sunmulon products shall be 1 year after purchase or delivery to the specified location.
- (2) Warranty scope should a failure occur in Sunmulon product during the above warranty period for reasons attributable to Sunmulon, then Sunmulon shall provide that product, free of charge, the same quantity. Further, in no event shall liability of Sunmulon exceed the individual price of the product on which liability is asserted.
- (3) Failures cause by the following reasons shall be deemed outside the scope of this warranty.
  - (a) The product was handled or used deviating from conditions / environment listed in the catalogs
  - (b) The failure was caused by reasons other than Sunmulon product
  - (c) Modification or repair was performed by a party other than Sunmulon
  - (d) Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and catalogs
  - (e) The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from Sunmulon
  - (f) The failure was due to other causes not attributable to Sunmulon (including cases of force majeure such as natural disasters and other disasters)
- (4) The warranty listed in this Safety Precautions is the full and complete warranty for Sunmulon products, and Sunmulon shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to Sunmulon product.

### 4. Handling precautions for indicator

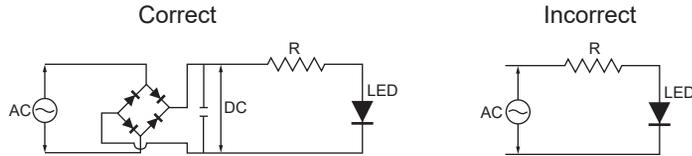
- (1) Wire the terminals with correct polarity. Connecting connectors backwards may cause a power short, resulting in burnout.
- (2) Turn off the power to the product before starting installation, removal, wiring, maintenance, or inspection. Failure to turn power off may cause electrical shock or fire.
- (3) Be careful of electrostatic breakdown when handling.
- (4) Do not drop or otherwise apply strong force to the indicator.
- (5) Do not place heavy objects on the indicator.
- (6) Do not operate or use the housing by itself. Use the indicator with assembled the cover.
- (7) When removing the cover and filter, using a sharp object (screwdrivers, tweezers, etc.), hard object (metal, etc.), or with a large or sudden force, may cause deform or damage the indicator.
- (8) Do not use the indicator under loads that exceed the rated capacity or other ratings. Doing so may result in burnout accidents.

## Safety Precautions for All Indicators

- (9) Assemble correctly according to the handling instructions. Do not assemble or disassemble the product other than as described in the catalog, as this may cause defects or accidents.

(10) Illumination

- (a) Do not apply a voltage between the LED terminal that is greater than the rated voltage. Doing so may damage the LED, cause lighting failure.  
(b) LEDs cannot be lit directly by AC circuit should be provided rectifier smoothing circuit for products other than AC input type.



- (c) When wiring, pay attention to the polarity of the terminals.  
(d) Simultaneous lighting may not be possible with Dual-Color, 3-Color illumination or Split-Face illumination, check the catalog.  
(e) Apply voltage directly to LEDs of Non-built-in resistor type will damage the LEDs, so connect an appropriate external resistor.

(11) Wiring

- (a) When tightening terminals or connecting connectors, do not apply more force than necessary from the back side. Support the indicator with one hand as it may slip out of the front of the panel.  
(b) Use the applicable connectors listed in the catalog for each model.  
(c) Do not apply a soldering iron to the indicator housing. Doing so may deform the terminals and cause defects.  
(d) Hand solder with the terminals facing down to prevent flux from penetrating into the indicator.



- (e) Use the appropriate wire size for the applied voltage and current, and solder properly. Use of the product with incomplete soldering may cause abnormal heat generation, resulting in a fire hazard.

(12) Usage environment

- (a) Do not use in the presence of flammable or explosive gases such as gasoline, thinner, LPG, etc.  
(b) Avoid using the product in places where corrosive or silicon gas is generated, high temperature, high humidity, sea breeze or direct sunlight.  
(c) Provide appropriate protection when using the product in places where it is exposed to water, oil, metal powder, or dust.  
(d) Do not use the product in a place subject to vibration or shock. It may cause malfunction or damage.  
(e) When installed in a close grouping or continuously lit, the ambient temperature may exceed the specified value due to heat generation. Take measures such as ventilation and lowering the operating voltage.  
(f) When checking the actual equipment, load conditions and operating environment should be the same as the actual operating conditions.  
(g) The ambient temperature for storage is  $-25^{\circ}\text{C}$  to  $65^{\circ}\text{C}$  (No freeze, no condensation).

- (13) When wiping off dirt on the indicator, wipe lightly with a soft, dry cloth. Organic solvents such as thinner, benzene, alcohol, or other acidic chemicals may cause deformation, discoloration, or malfunction.

- (14) Store the product away from malignant gases, dust, high temperature and high humidity, and keep it in our packing condition.

(15) Periodic inspection and replacement

- (a) Although mechanical and electrical durability are listed in the specifications column, deterioration of various parts (deterioration of resins and corrosion of metal parts) is possible due to the operating environment and method of use. We ask that you implement inspections for Sunmulon products to prevent accidents from occurring by conducting periodic inspections and replacements.

(16) Service scope

- The price of Sunmulon products do not include the cost of services, such as dispatching technicians.